

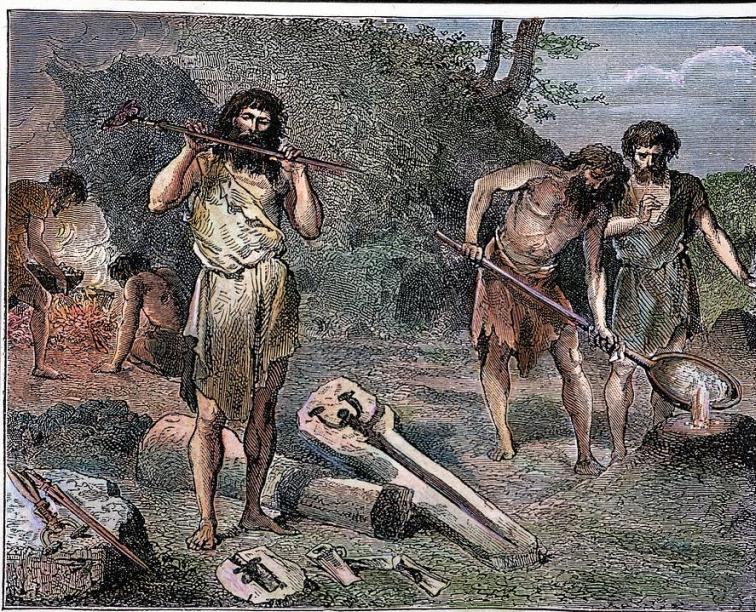
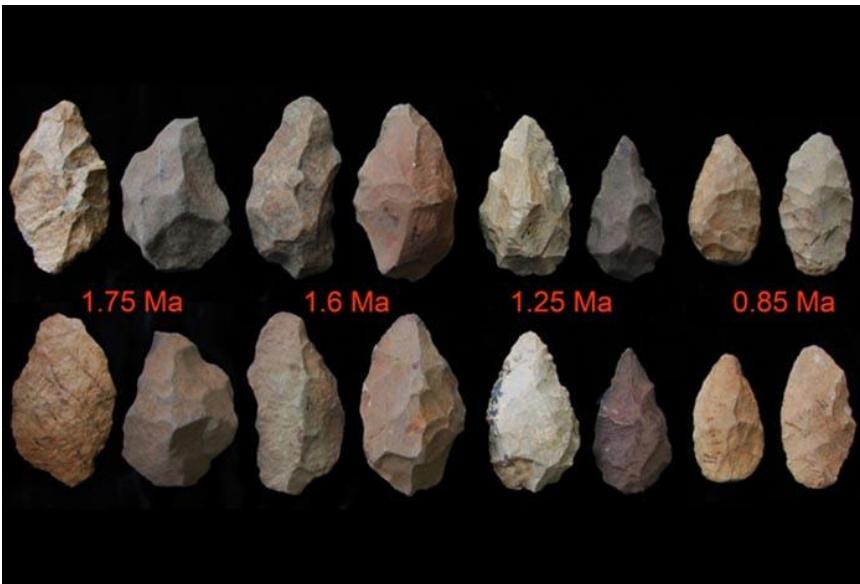
Gold, platinum and diamonds

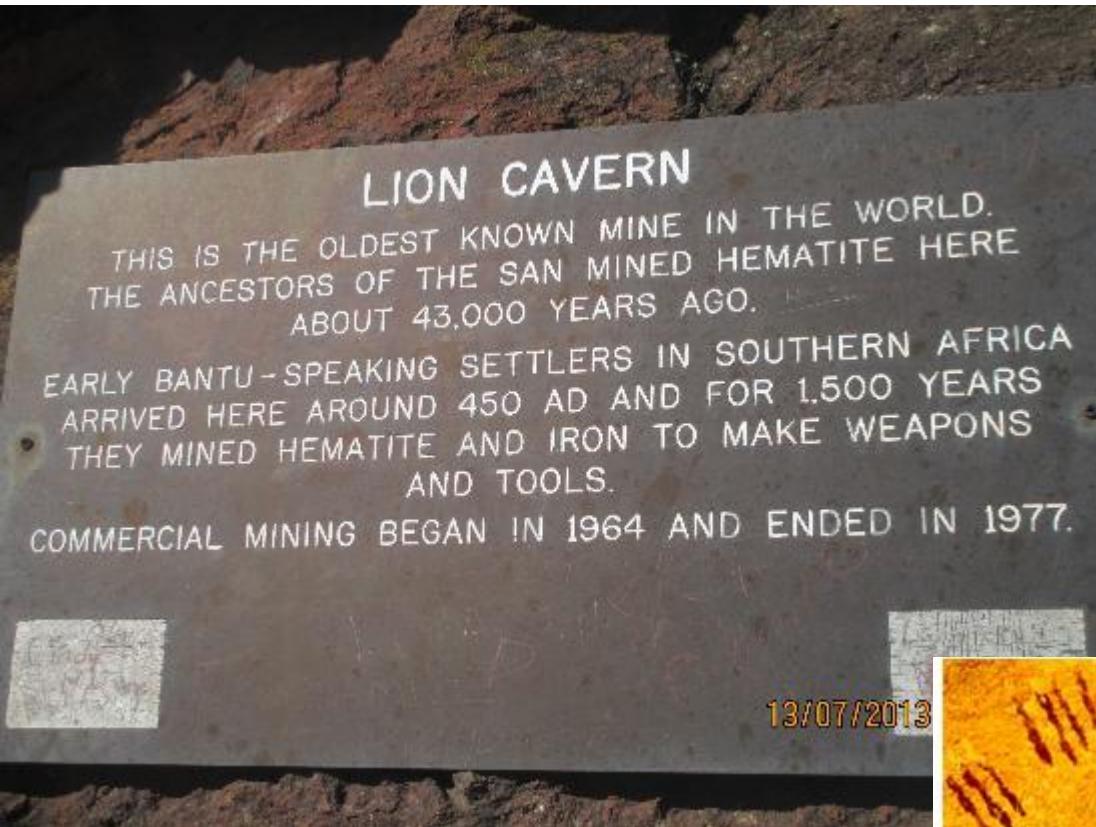
Judith Kinnaird



University of the
Witwatersrand

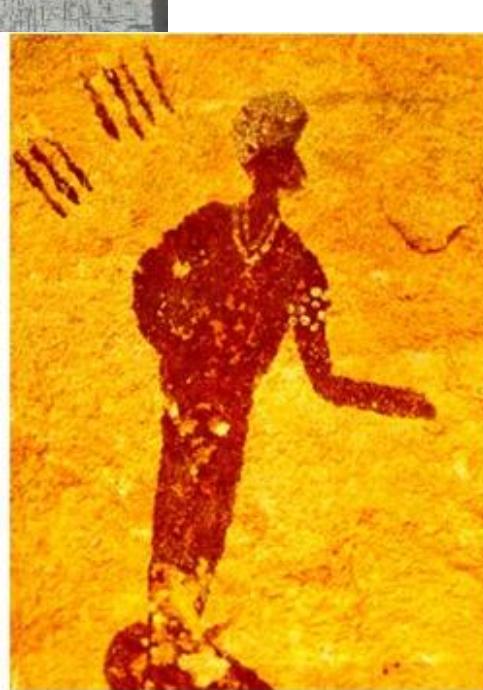
Mining -then





Source: Bert Woodhouse African adventure

~430 000 years ago, long before the days of Cleopatra and Helen of Troy, cosmetics were being mined to beautify men and woman - who even then recognised that nature needs a little help.



Mining - now

Sishen iron ore mine, northern Cape: 14 km long
source Anglo American



Platinum Mine, Rustenburg



South Deep gold mine, Mpumalanga; 7th deepest



Mamatwan manganese mine, northern Cape



Mining supports our daily life



Remember - if we don't fish for it or grow it, we MINE it



2013 world standing for mineral output

commodity	major use	% world production	Rank in world
Platinum	catalysts, jewellery	73%	1 st
Rhodium	catalysts, rhodium plating	80%	1 st
Manganese	steels	22%	1 st
Titanium (TiO ₂)	steels	7%	1 st
Aluminosilicates	furnace linings	53%	1 st
Chromium	stainless steels	46%	1 st
Vermiculite	Light-weight cement, plaster board	34%	1 st
Palladium	catalysts	39%	2 nd
Antimony	fire retardants	3%	2 nd
Vanadium	steels	35%	2 nd
Zirconium	nuclear rods, catalysts	28%	2 nd
Fluorspar	ceramics, metal processing	<1%	4 th
Gold	jewellery, electronics	5%	6 th

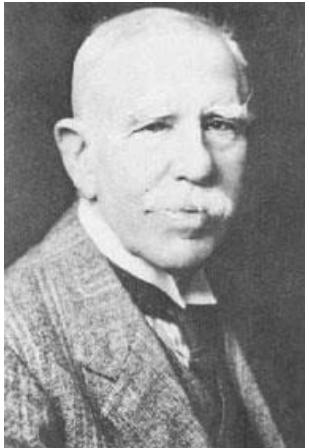


GOLD



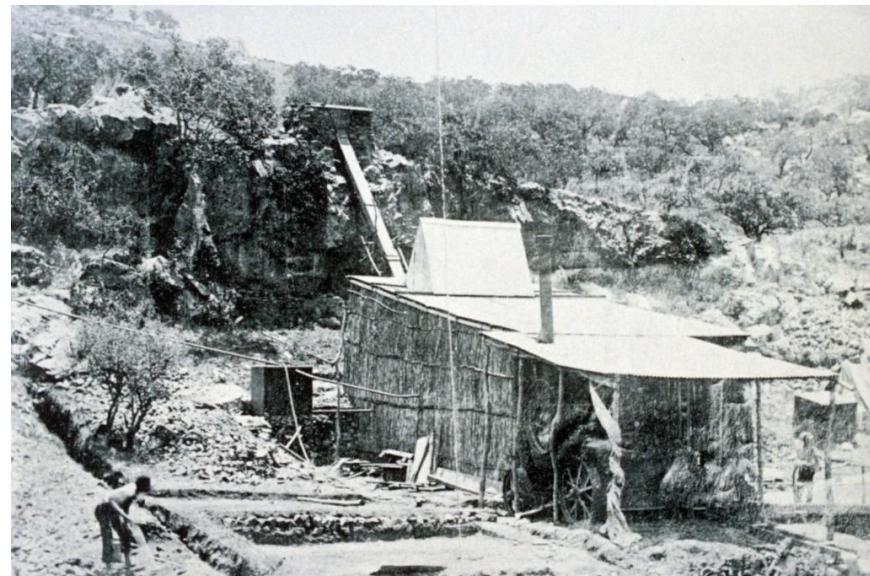
History of gold mining

- In 1884, Henry Lewis an Australian digger found gold in the Blaaubank area.
- In 1885, the nil Desperandum company was formed - the 1st gold-mining Co. in the Wits region
- Little gold produced - closed end 1887



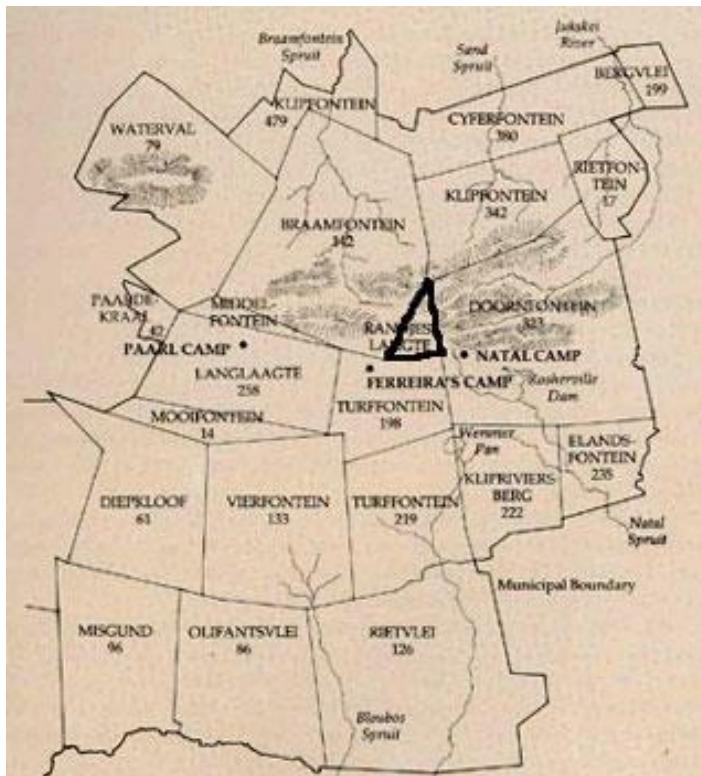
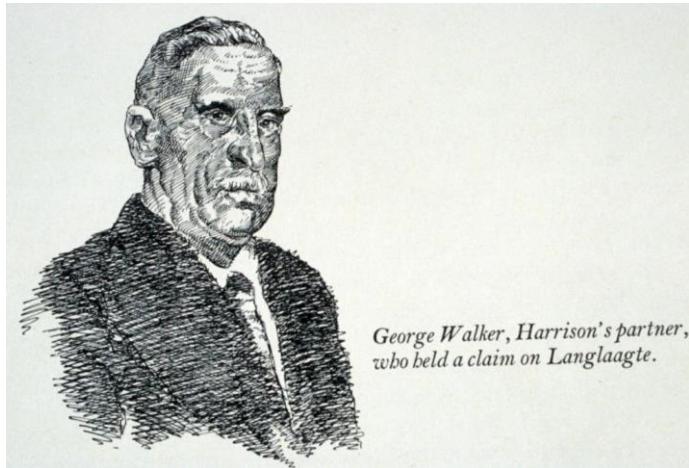
Fred Struben

- Between 1880 and 1885 Fred and Harry Struben found gold-bearing quartz veins in the Roodepoort area and they mined these veins.
- In Sept. 1884 Fred discovered the Confidence Reef
- This had very high grades locally but their recoveries were low



The Strubens' plant at Wilgespruit, built 1883

History of gold

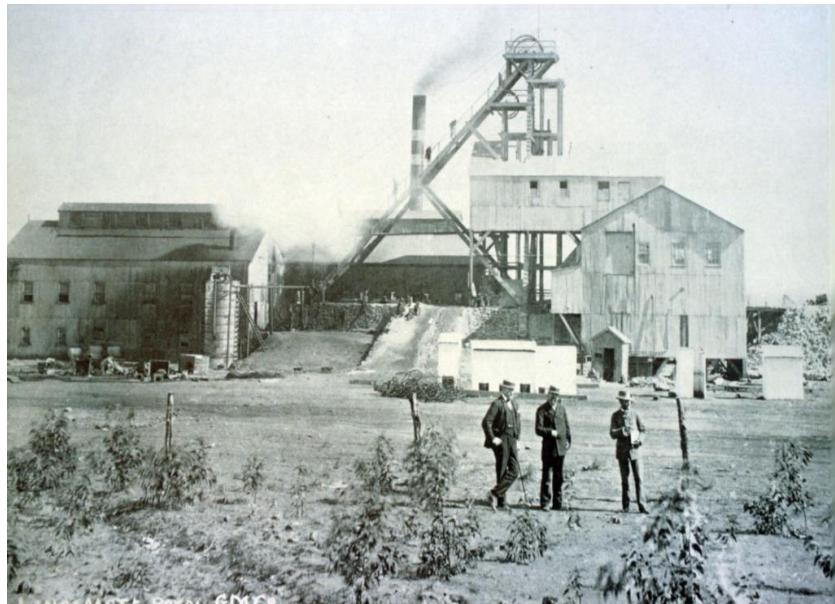


- In Dec. 1885 George Walker and George Harrison, who had been in the goldfields of Australia, sailed into Durban, and made their way to Barberton.
- Walker worked at Wilgespruit
- Harrison went to work on farm Langlaate and at weekends panned streams for gold. He identified a conglomerate and panned it
- Discovered substantial gold, was awarded a discovery claim, which was bought by diamond magnates from Kimberley.

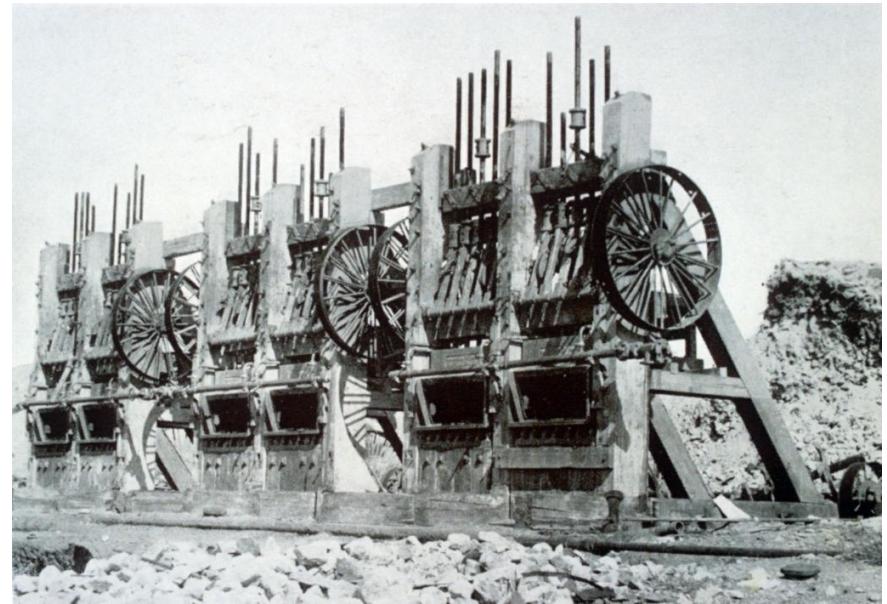


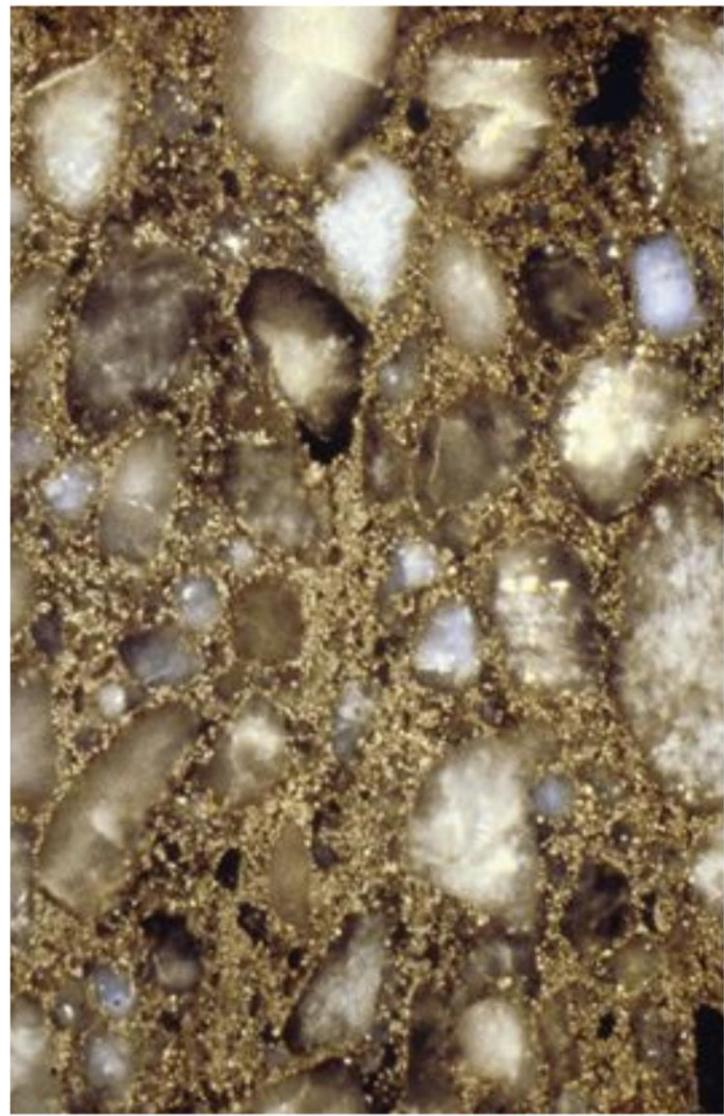
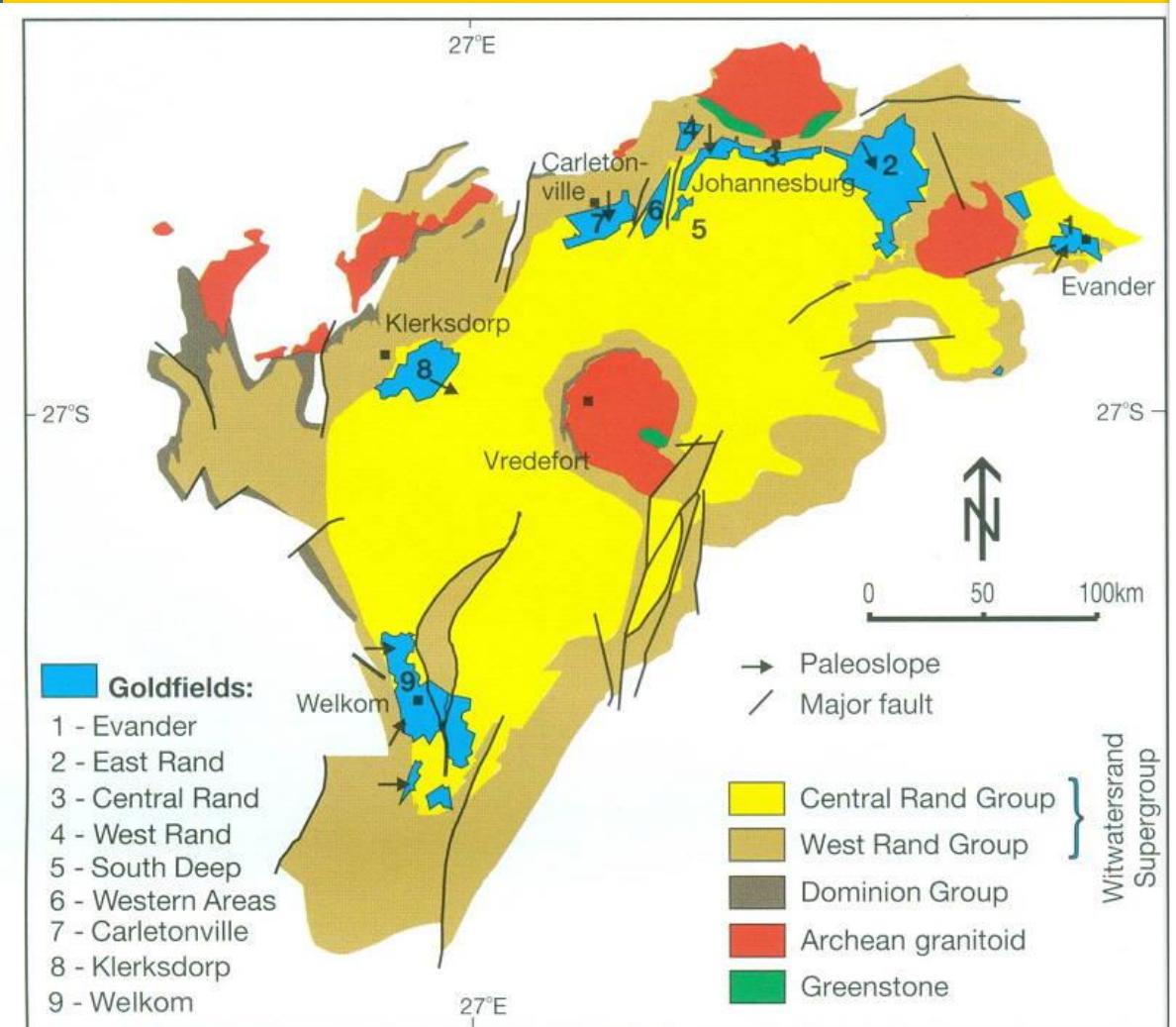
Tents and huts, Johannesburg in 1886

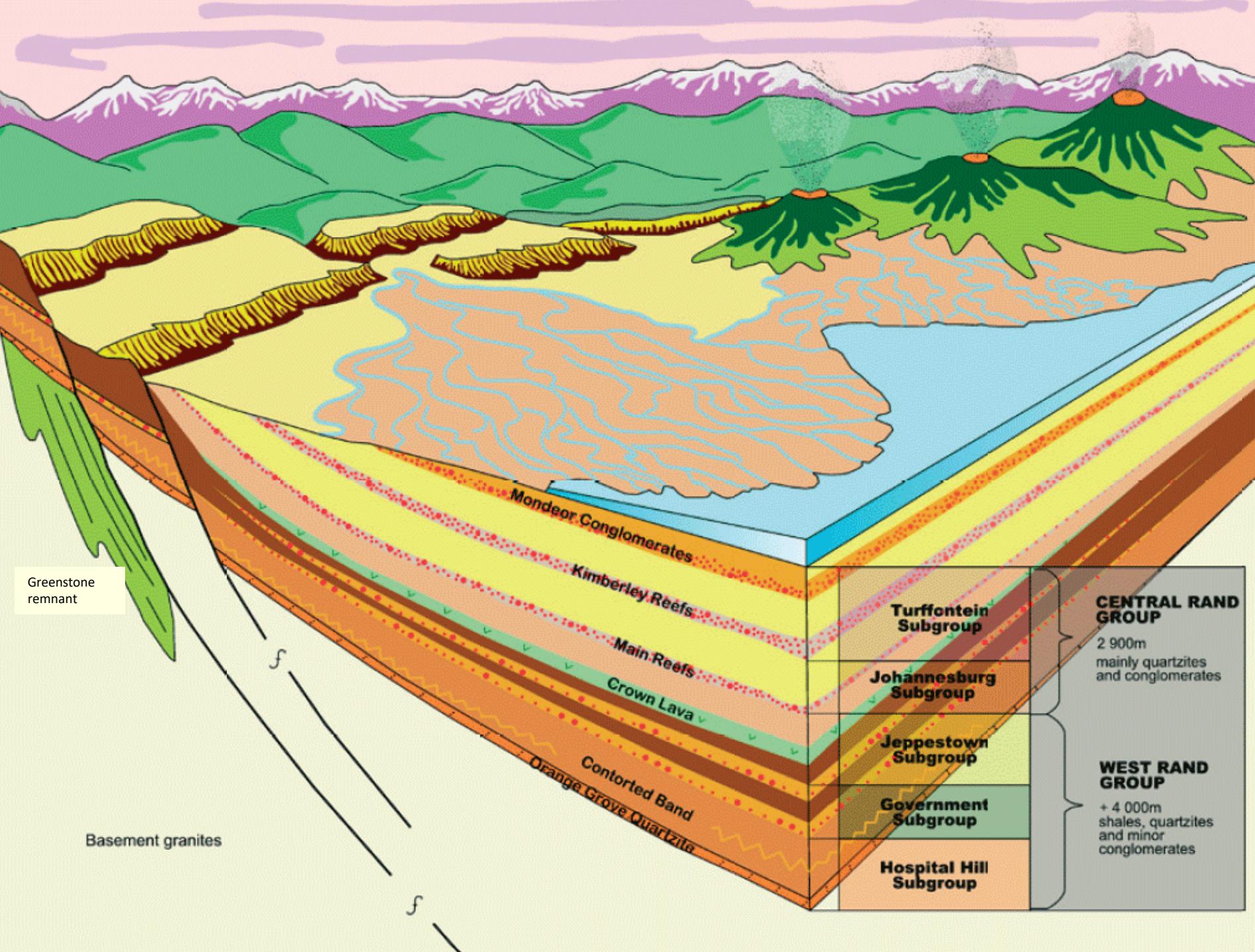
Rissik Street



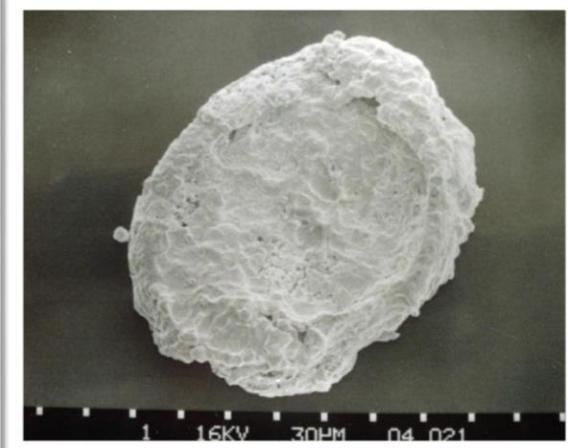
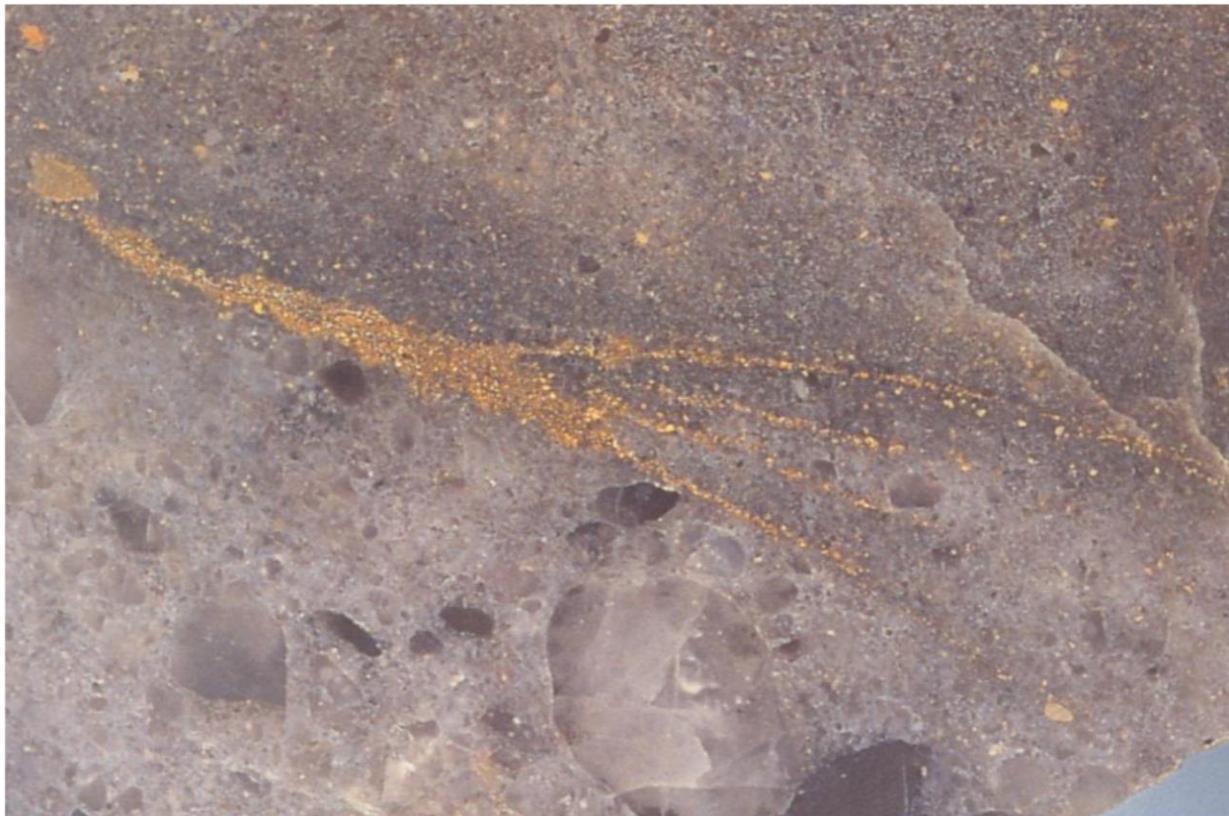
Johannesburg around
1890 Ferreira's camp



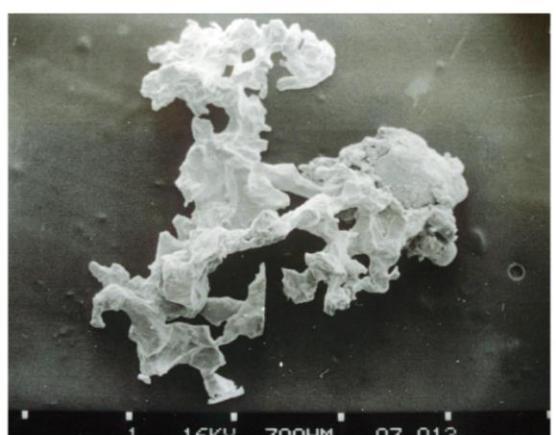
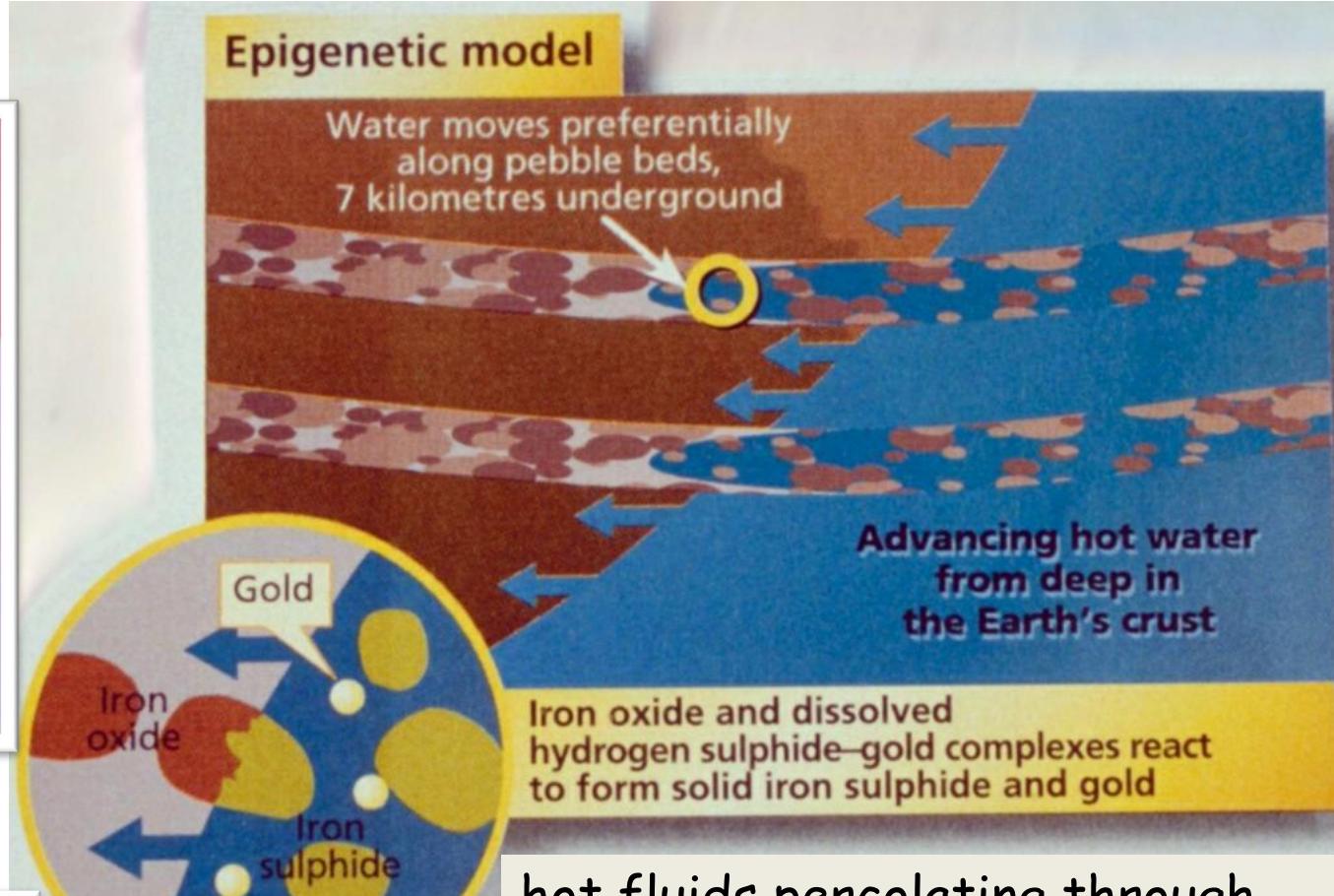
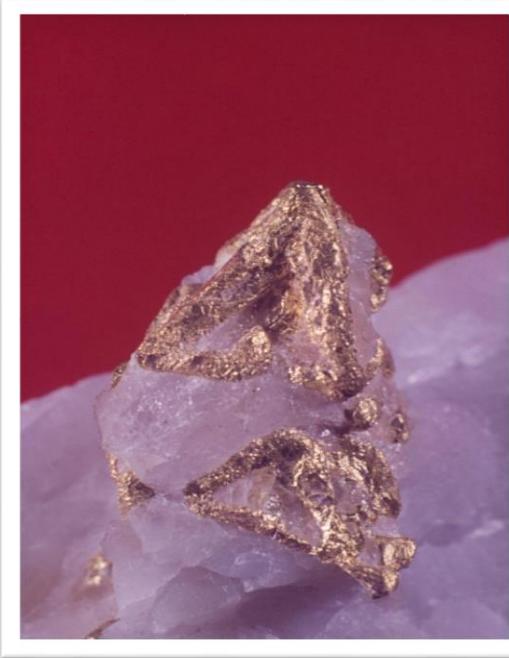




Placer model

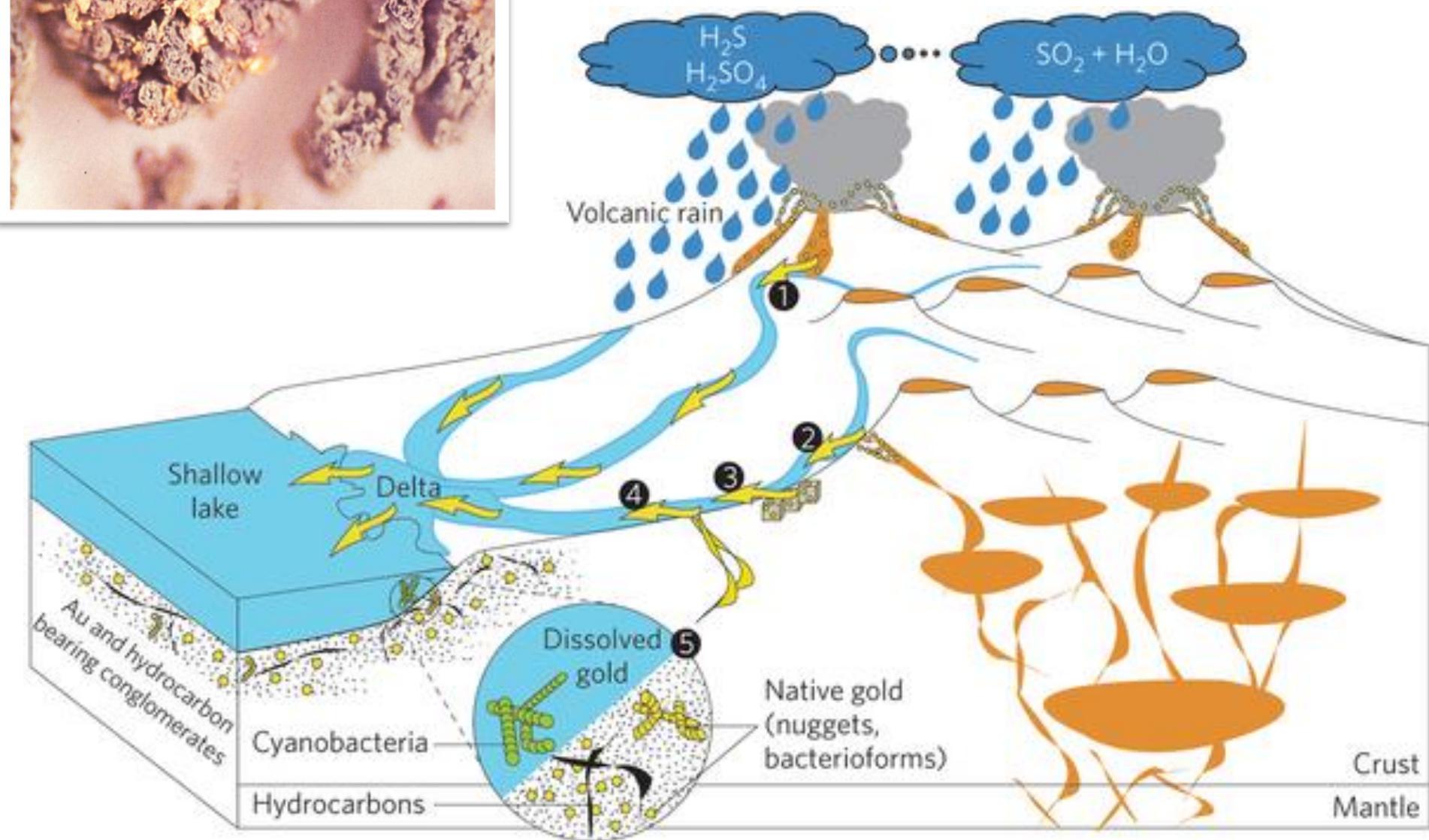


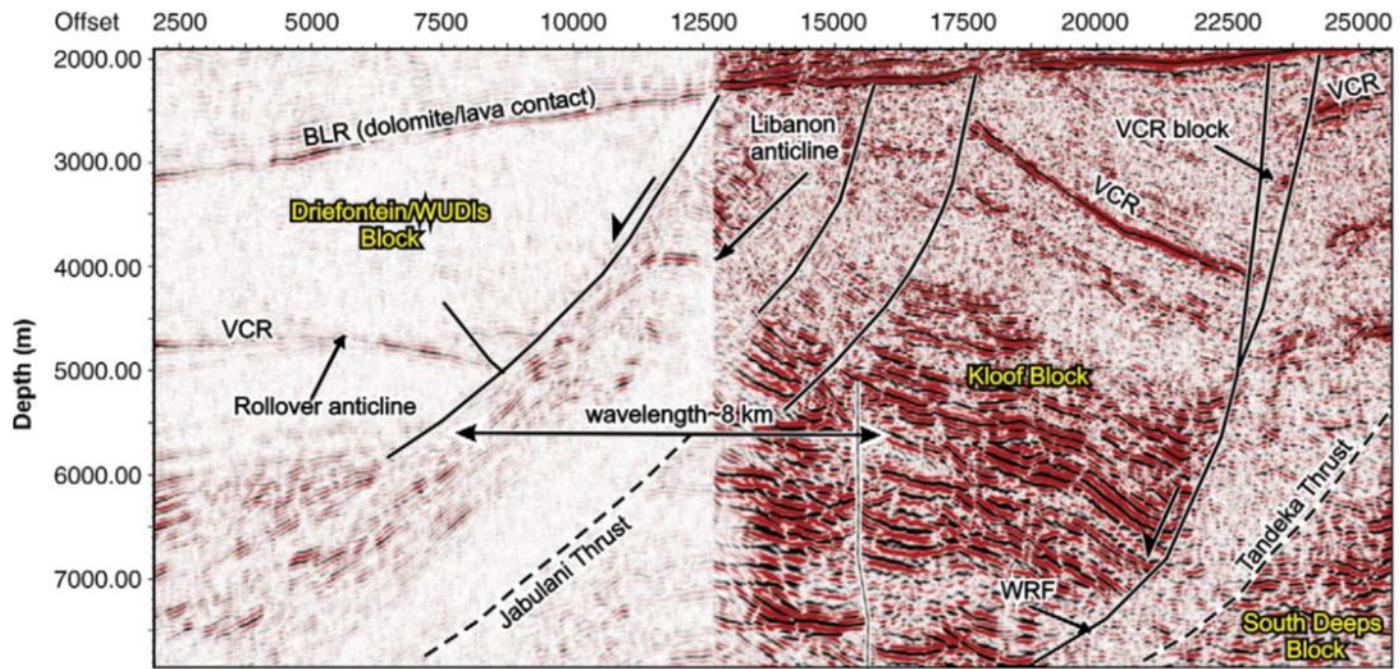
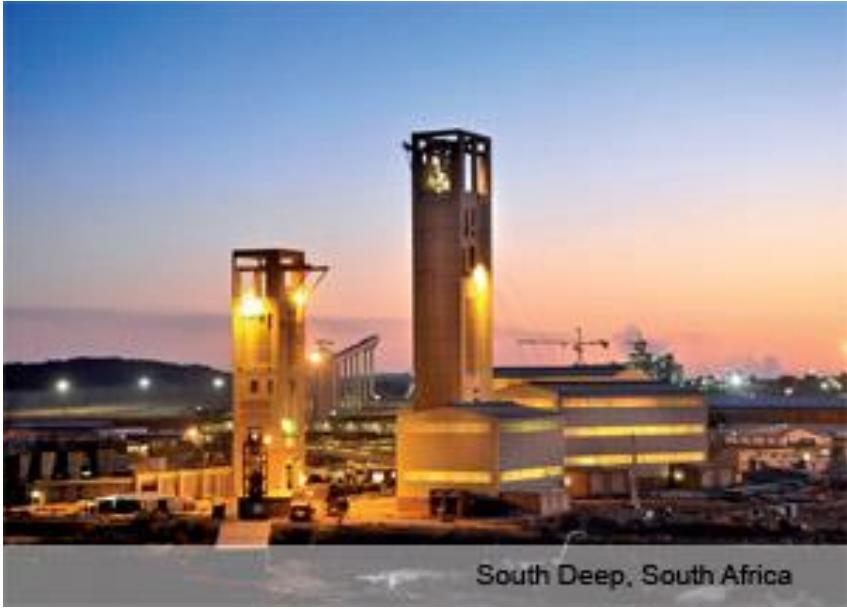
- gold concentrated in coarse sands and conglomerates
- micro-nuggets of gold, which are typical of detrital deposition. also flattened and rolled gold grains
- Both the gold and rounded pyrite are older than the sediments



hot fluids percolating through the sediments preferentially moved through the coarse gravels to form an epigenetic gold deposit.

gold between columns of carbon (Hallbauer, 1975)





Manzi et al, 2013

Platinum Mine, Rustenburg



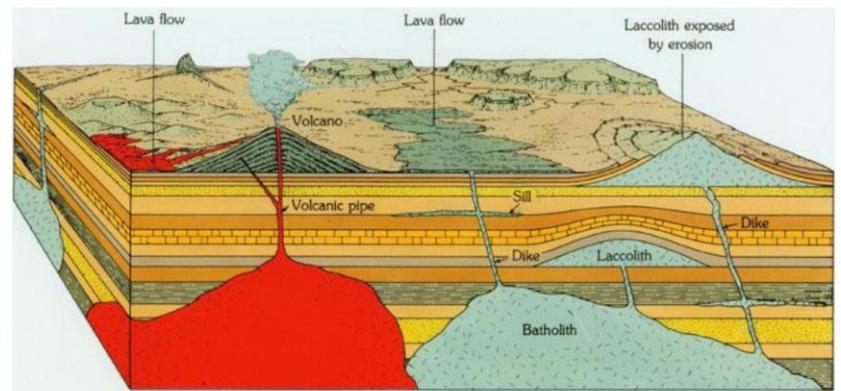
PLATINUM

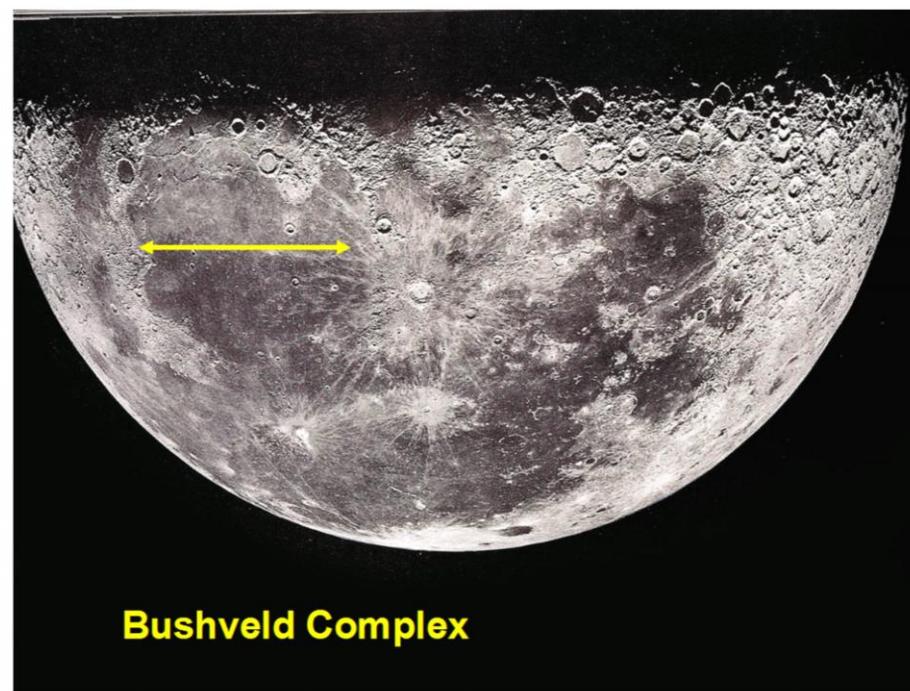
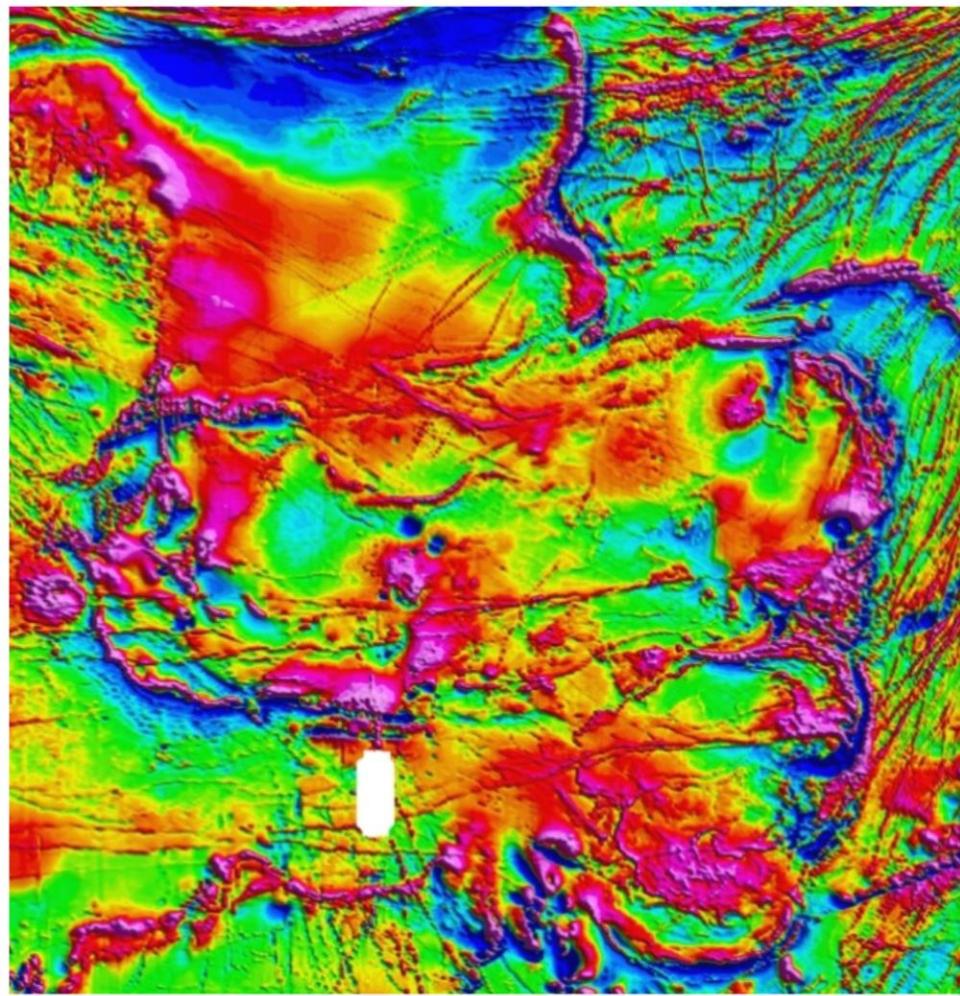




Volcanic activity in South Africa has been important in the past for making a contribution to our mineral wealth

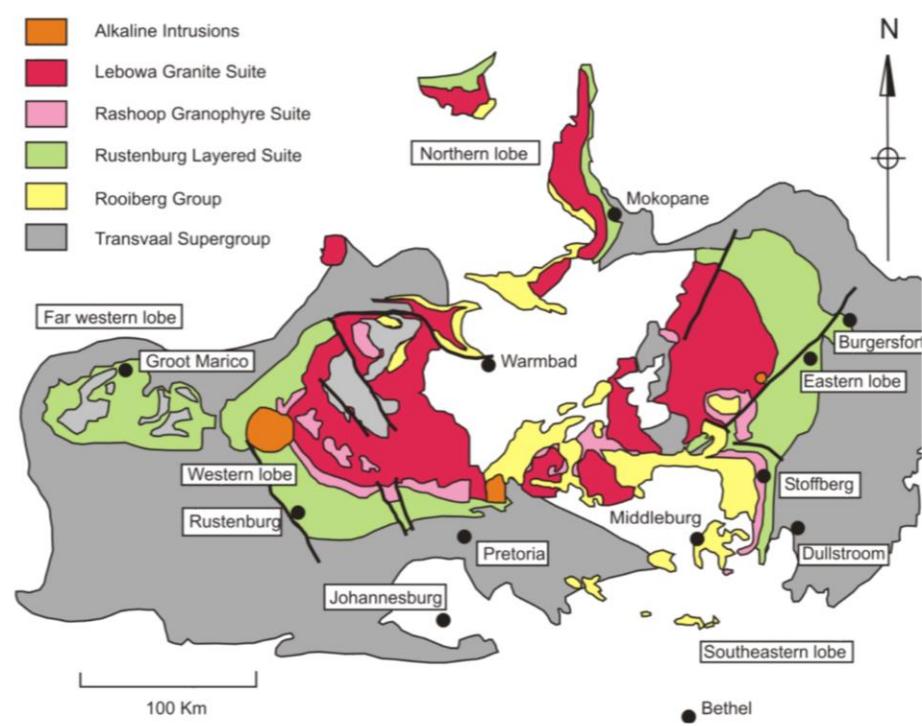
Volcanic activity in the DRC





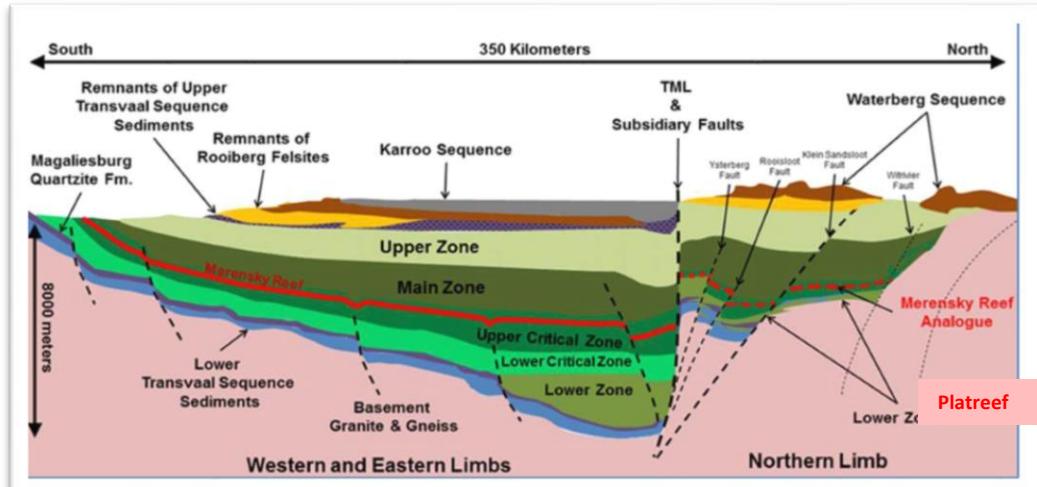
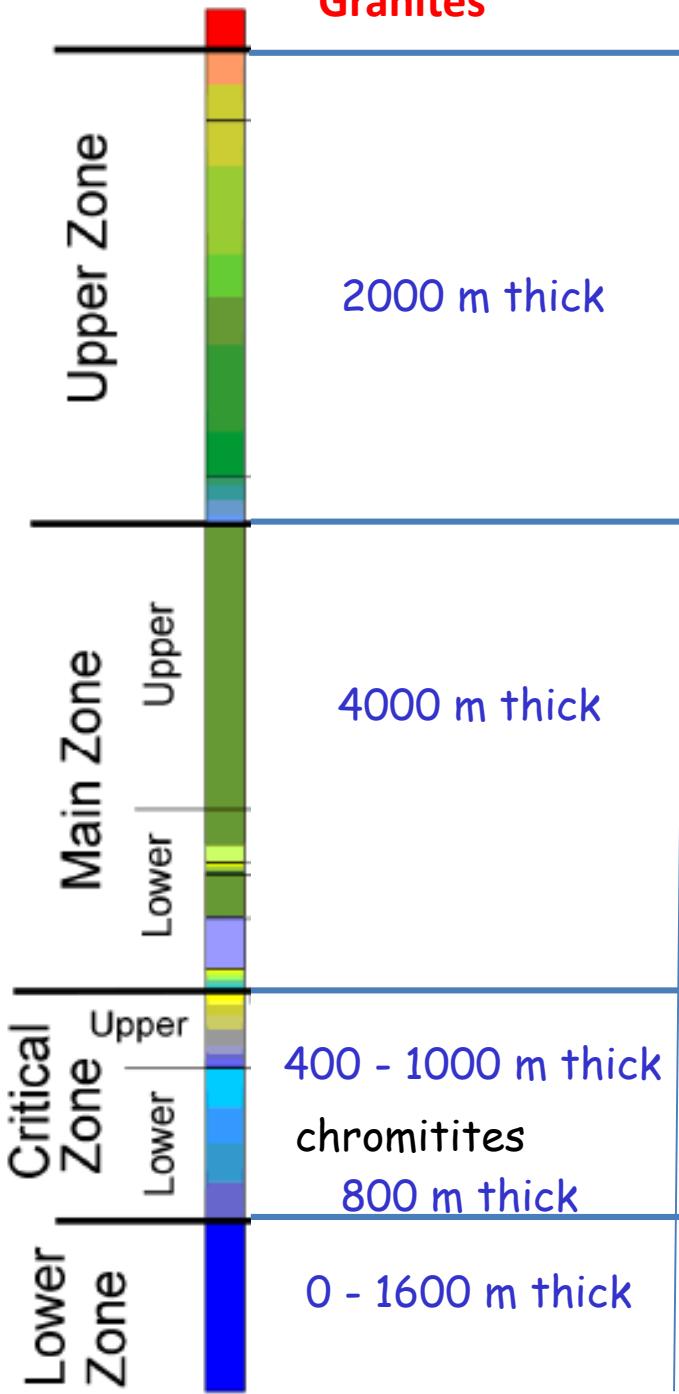
Bushveld Complex

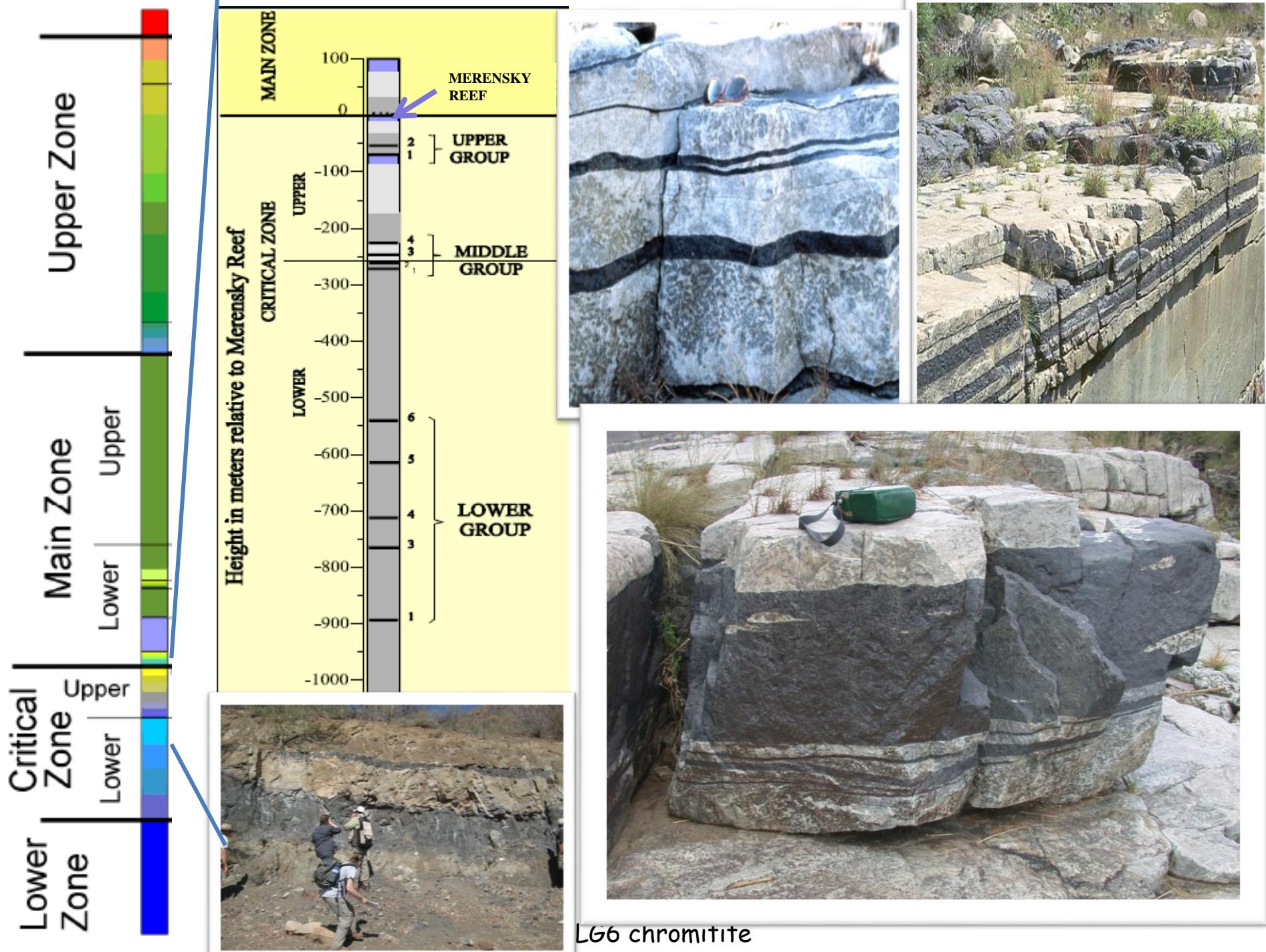
- [Orange square] Alkaline Intrusions
- [Red square] Lebowa Granite Suite
- [Pink square] Rashoop Granophyre Suite
- [Light Green square] Rustenburg Layered Suite
- [Yellow square] Rooiberg Group
- [Grey square] Transvaal Supergroup



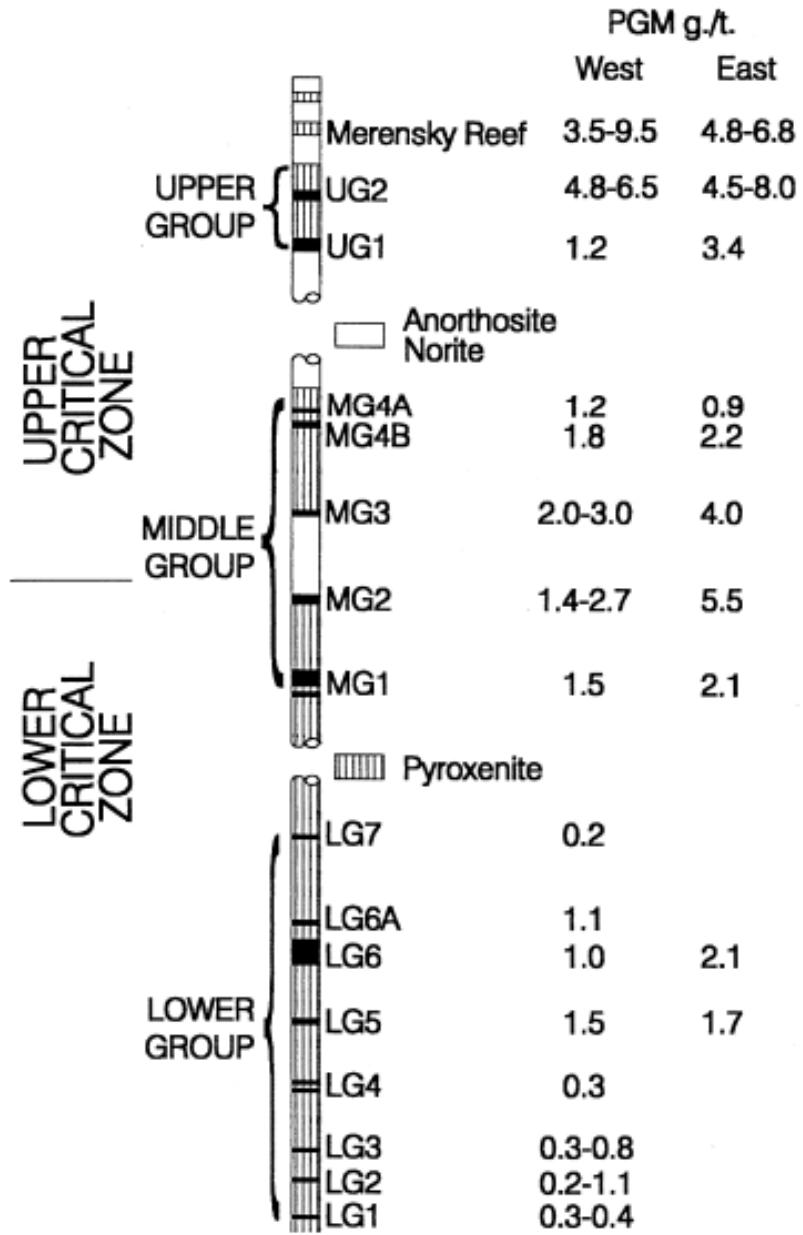
RUSTENBERG LAYERED SUITE

Granites

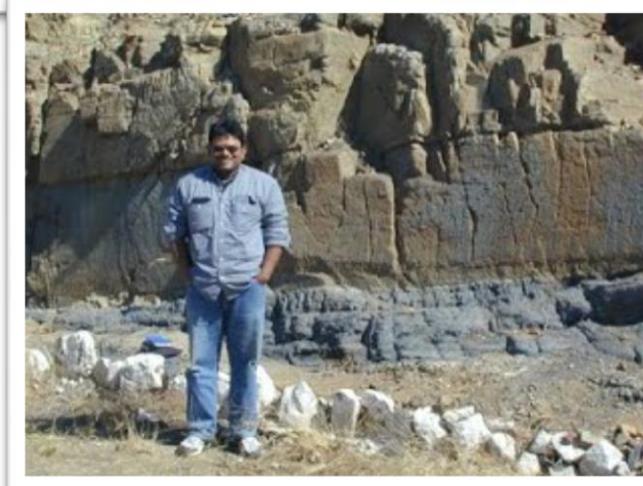




Chromitite packages



UG2



- Chromitite layers occur in 3 groups
- Upper Group UG 1-2
- Middle Group MG 1-4
- Lower Group LG 1-7
- Note the enrichment of PGE

Granites

Upper Zone

2000 m thick

Main Zone

Upper
Lower

4000 m thick

Critical Zone

Upper
Lower

Merensky Reef <1m

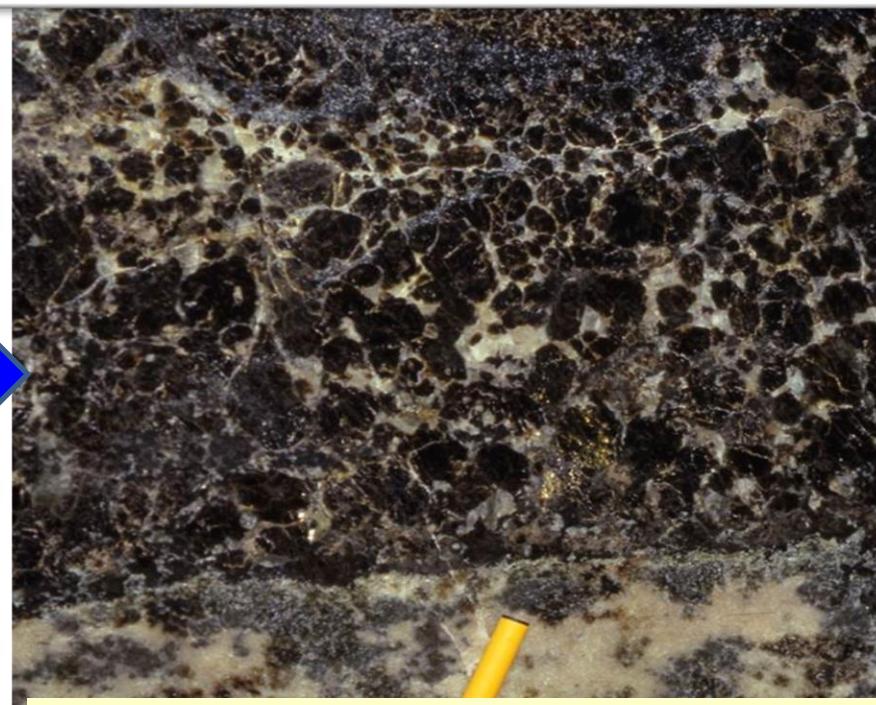
400 - 1000 m thick

chromitites

800 m thick

Lower Zone

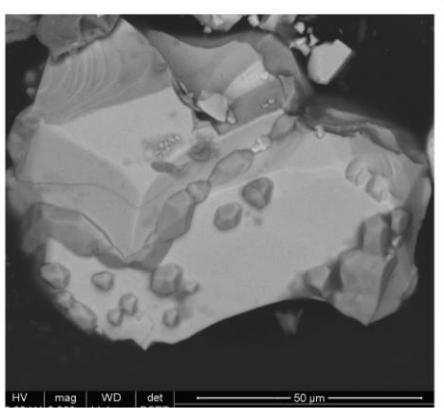
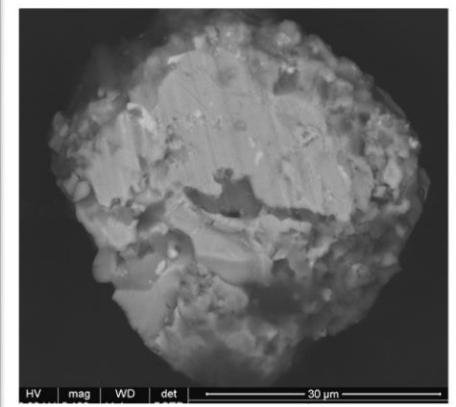
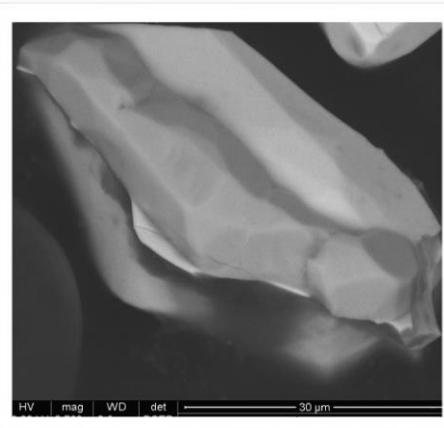
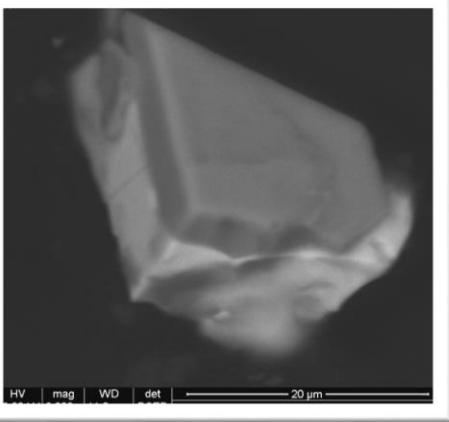
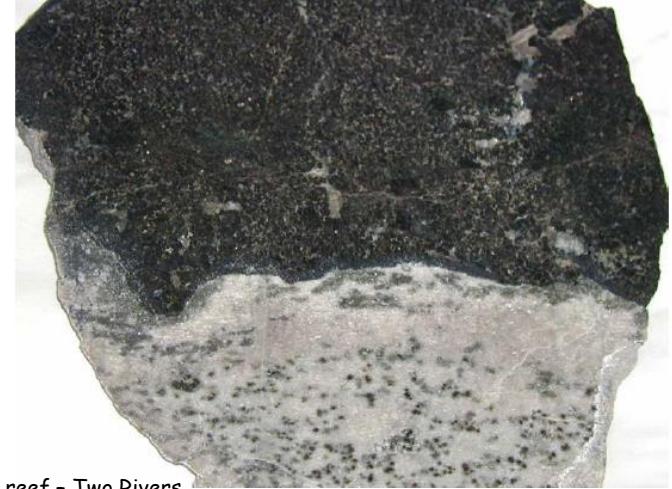
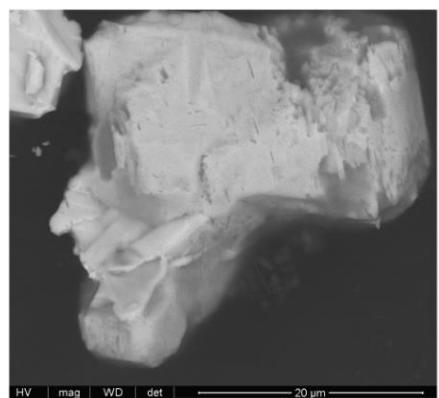
0 - 1600 m thick



Merensky Reef Mine



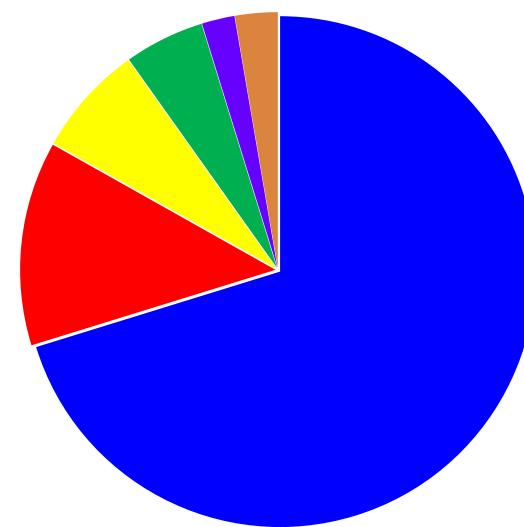
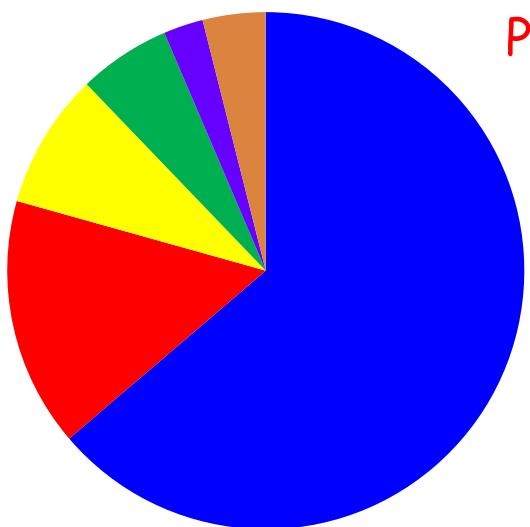
Two Rivers Mine



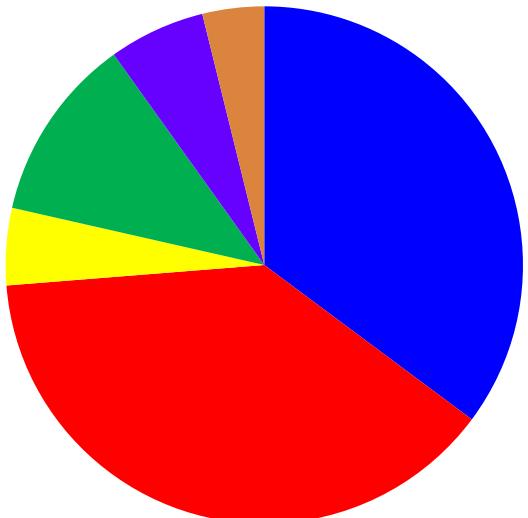
PGM's have been produced from the Merensky Reef since 1926 -typically around 1 m thick, shallow dipping tabular layers with 5-8g/t PGE+Au.



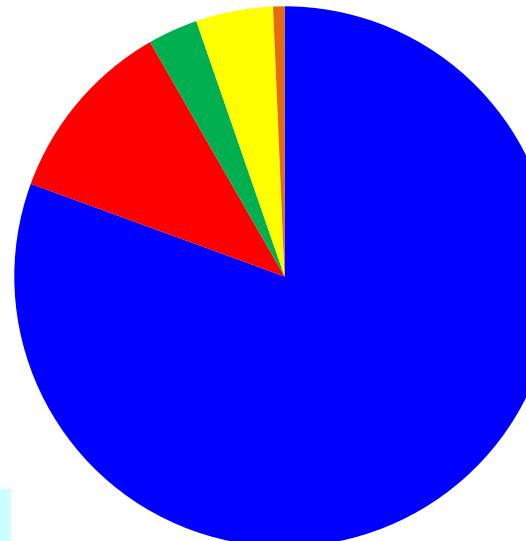
PRODUCTION



6076 000 oz



6426 000 oz



754 000 oz

Uses of platinum and palladium 2015

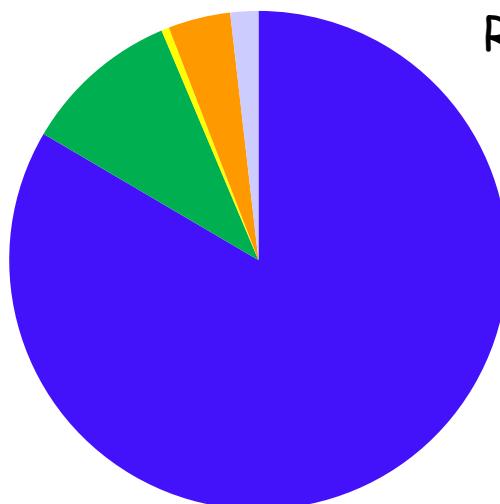
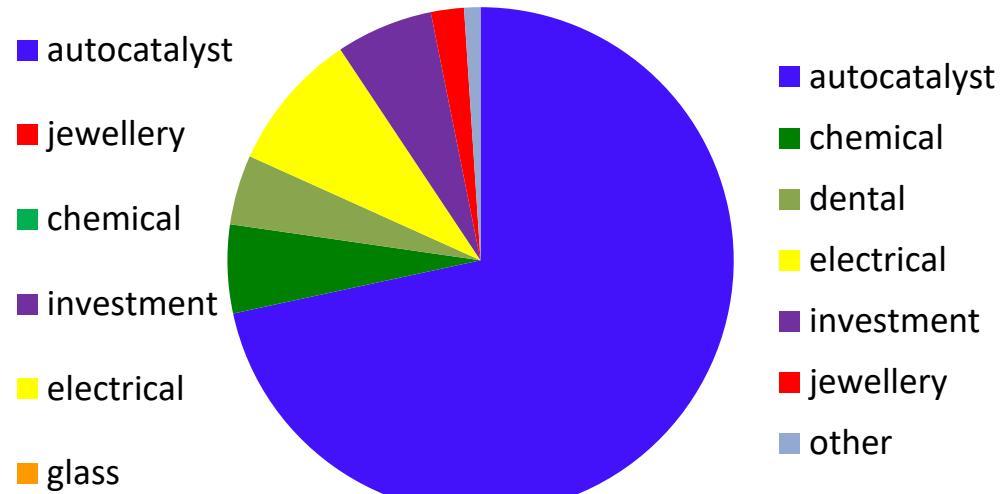
Johnson Matthey, May 2016



PLATINUM



PALLADIUM



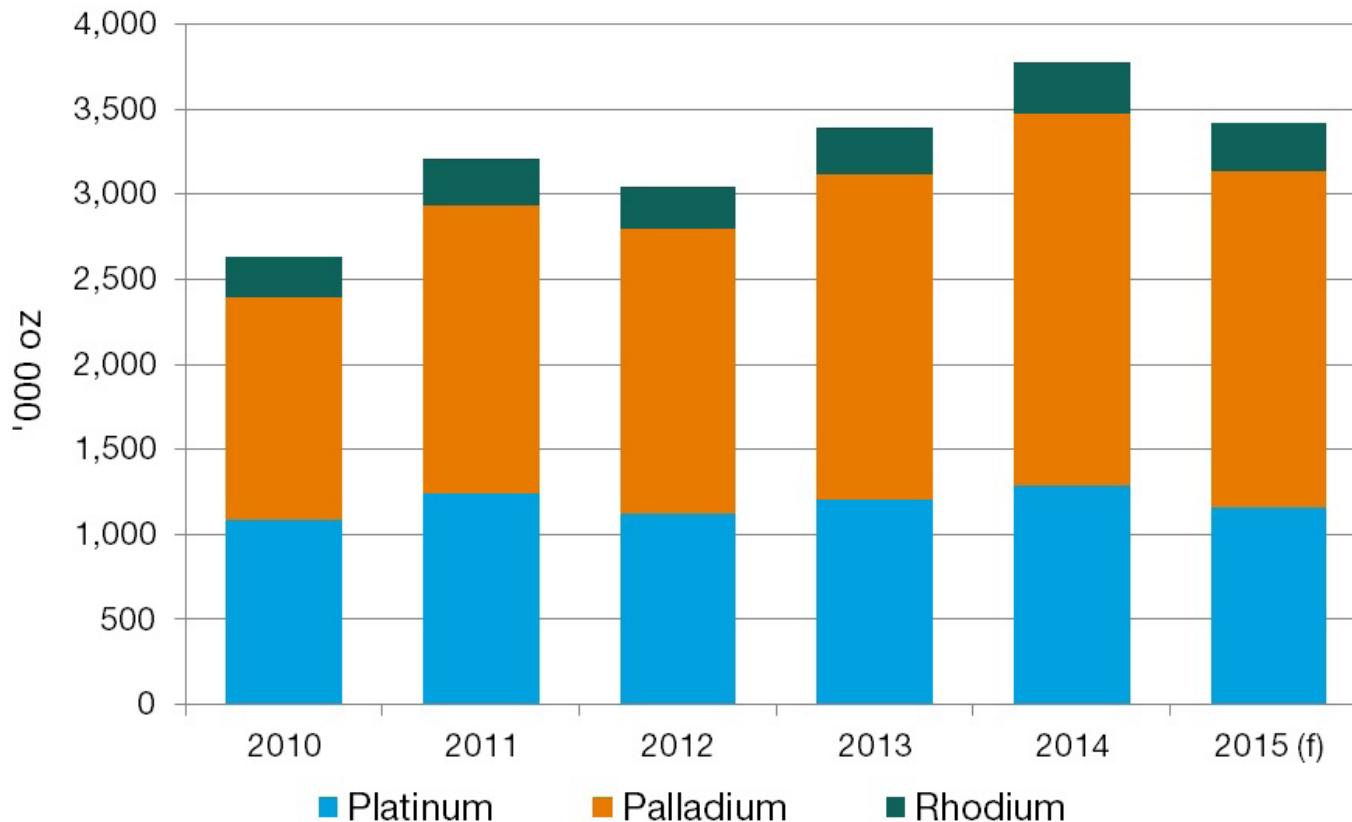
RHODIUM

- autocatalyst
- chemical
- electrical
- glass
- other

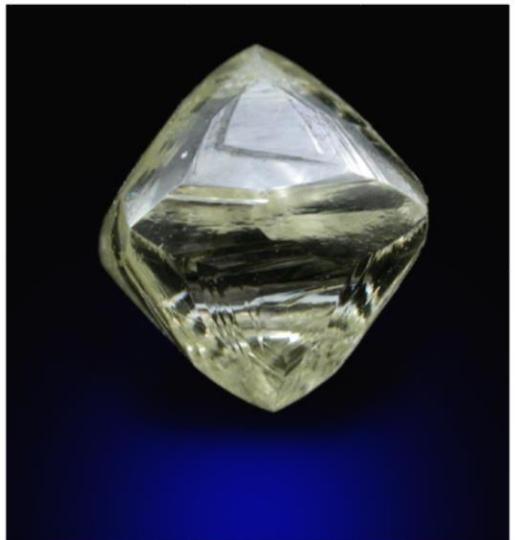
Recycling

Johnson Matthey

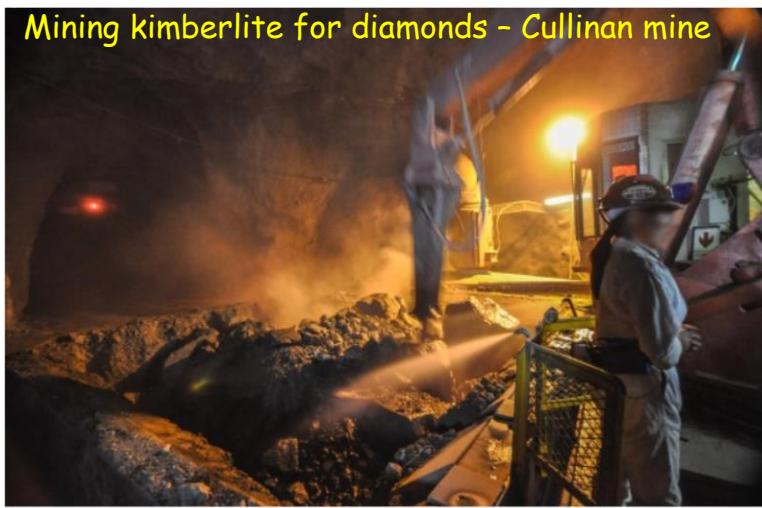
Autocatalyst recovery by metal

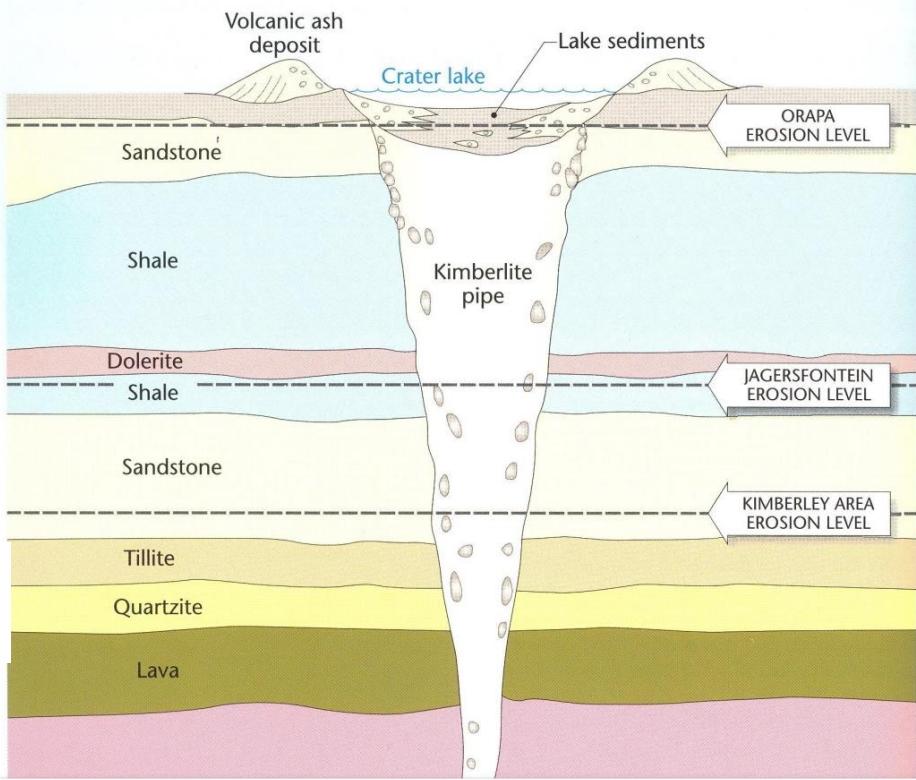
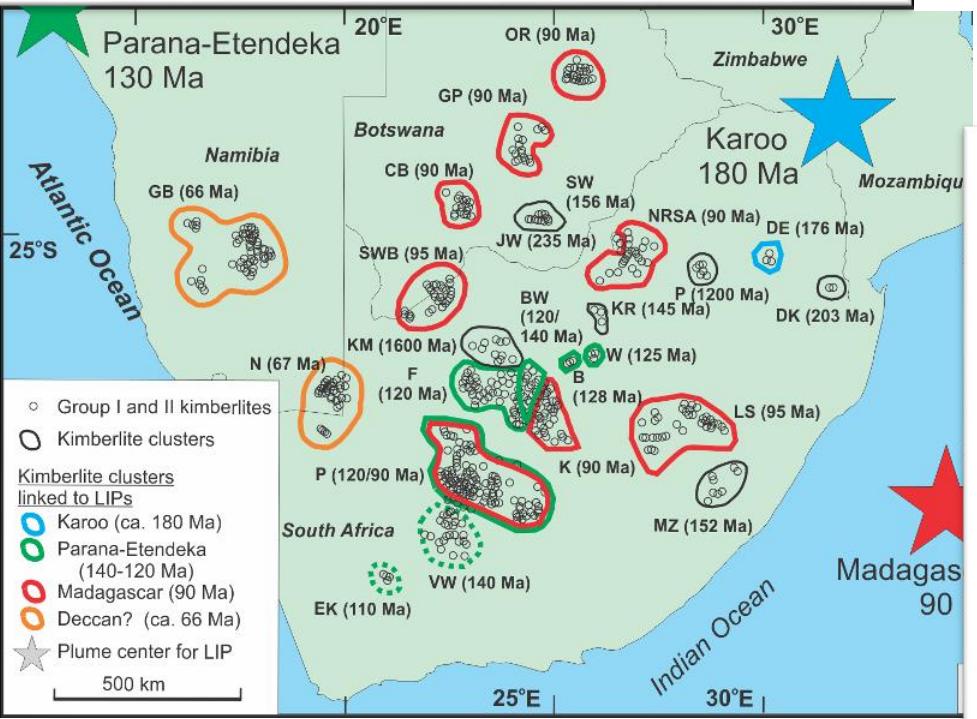


- An estimated 125,000 kg of platinum, palladium, and rhodium was recovered globally from new and old scrap in 2015, including about 55,000 kg from automobile catalytic converters in the United States.
- Johnson Matthey expected significant re-processing of catalytic converters in 2015, but this hasn't happened - possibly due to the downturn in Pt price.

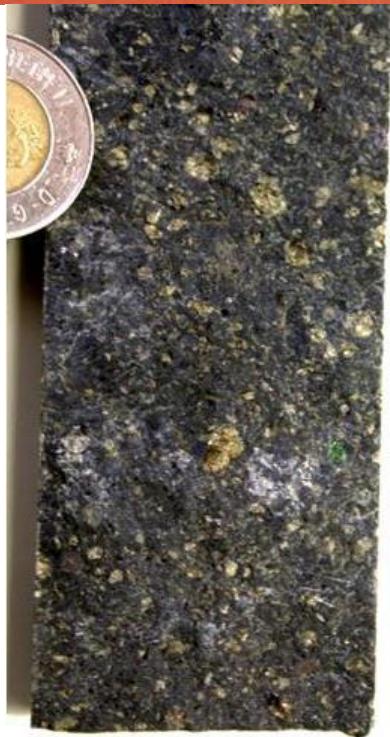


DIAMONDS





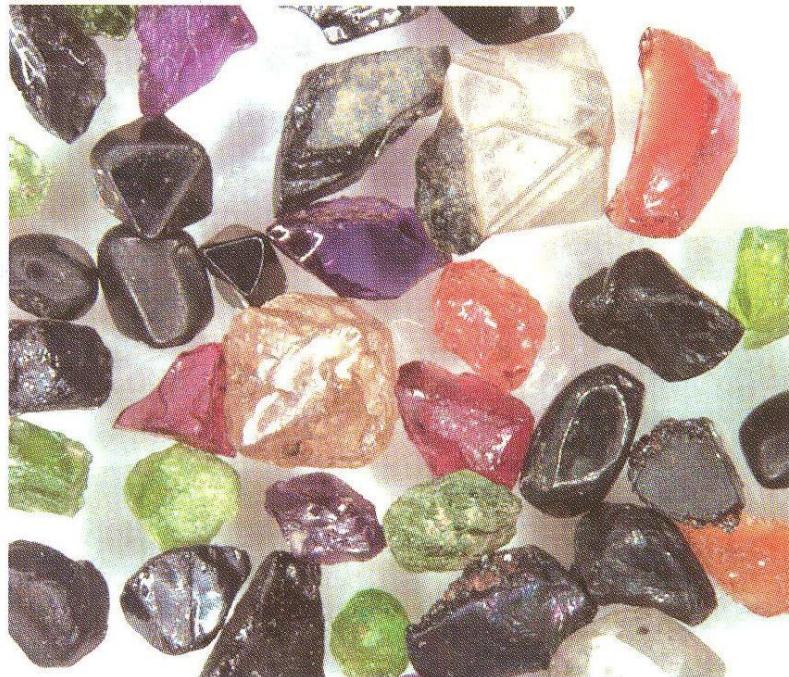
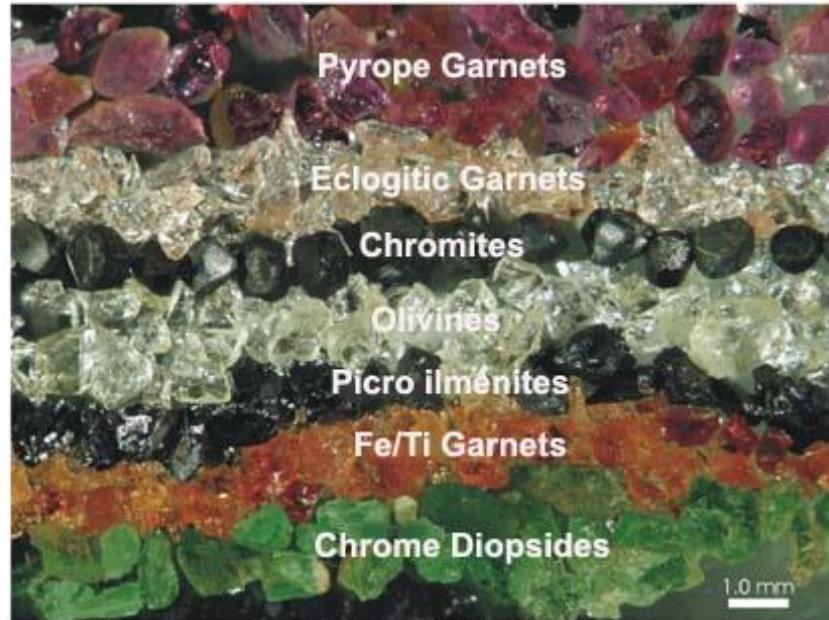
Kimberlites in hand specimen

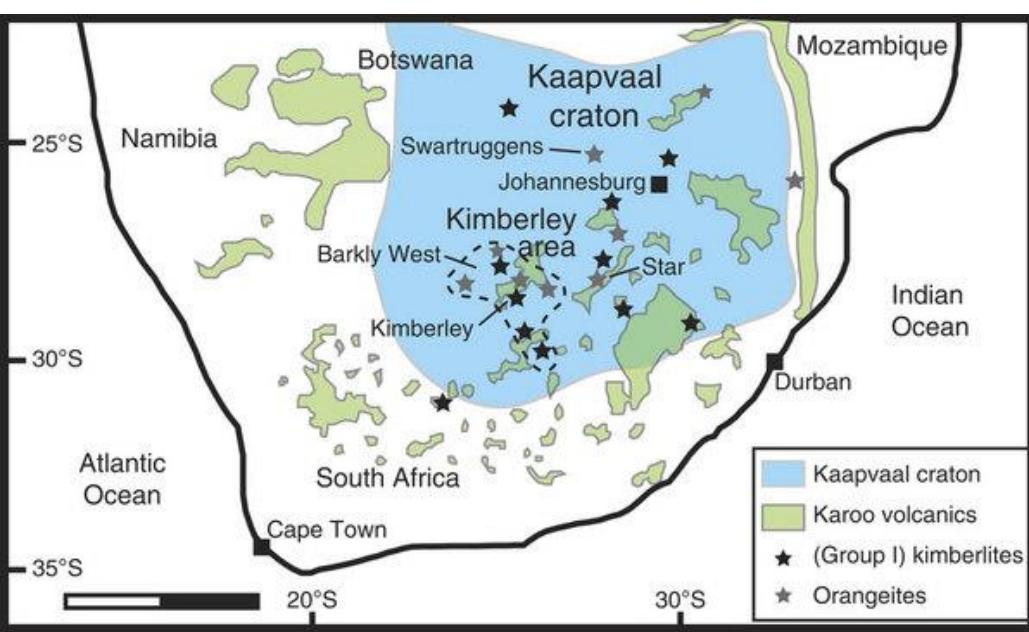


minor phases

- Minor phases include rutile, magnetite, perovskite, armalcolite (Mg,Fe^{2+}) Ti_2O_5 , pyrite, chalcopyrite, heazlewoodite (Ni_3S_2) and native metals
- indicator minerals during prospecting are magnesian ilmenite, pyrope garnet, chrome diopside (and diamond)
- all are very hard and survive river transport

KIMBERLITE INDICATOR MINERALS

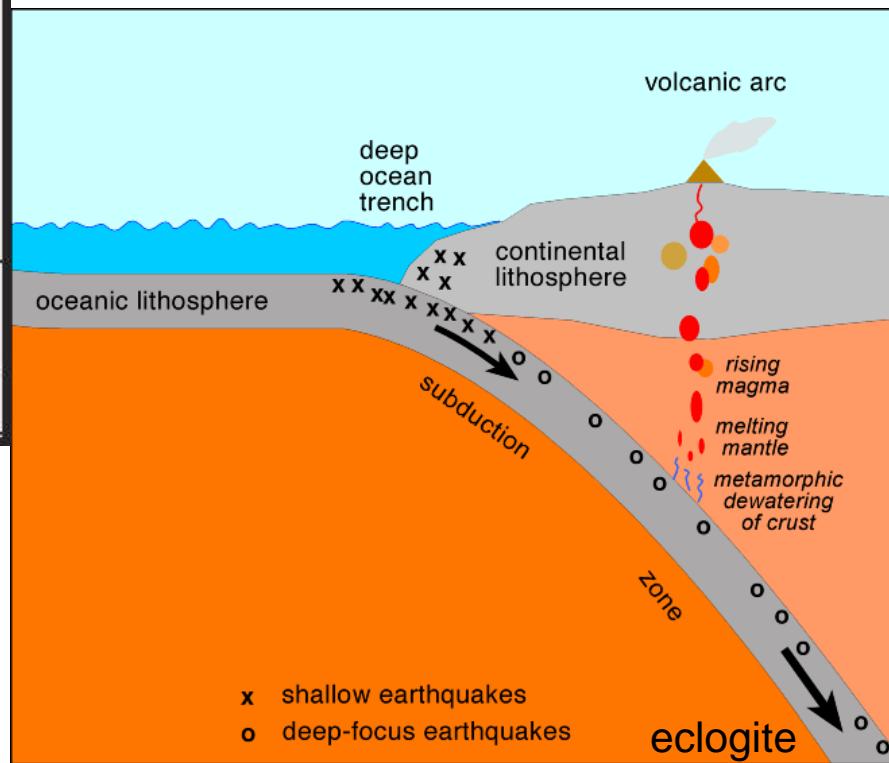




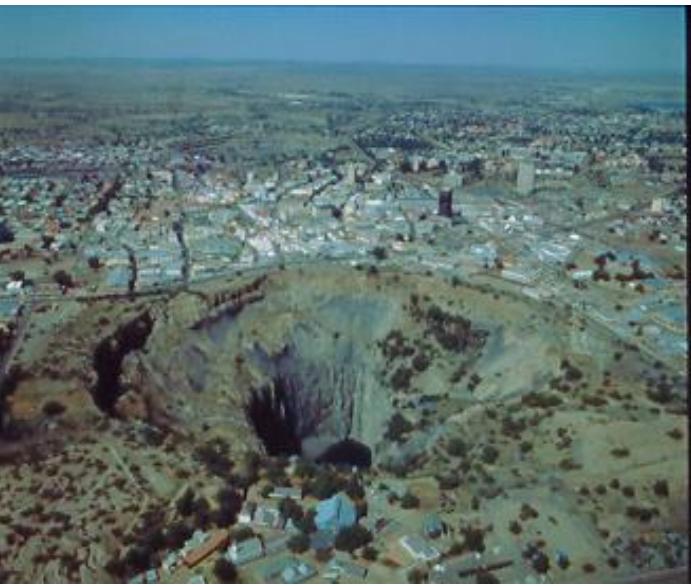
850 kimberlites in SA
Only 50 have diamonds

Kimberlites erupted at different times:
1800 Ma at Kuruman, 1200 Ma at Cullinan,
560-520 at Alldays, 250-200 Jwaneng,
110-100 Ma - major period

Why is South Africa so diamondiferous?

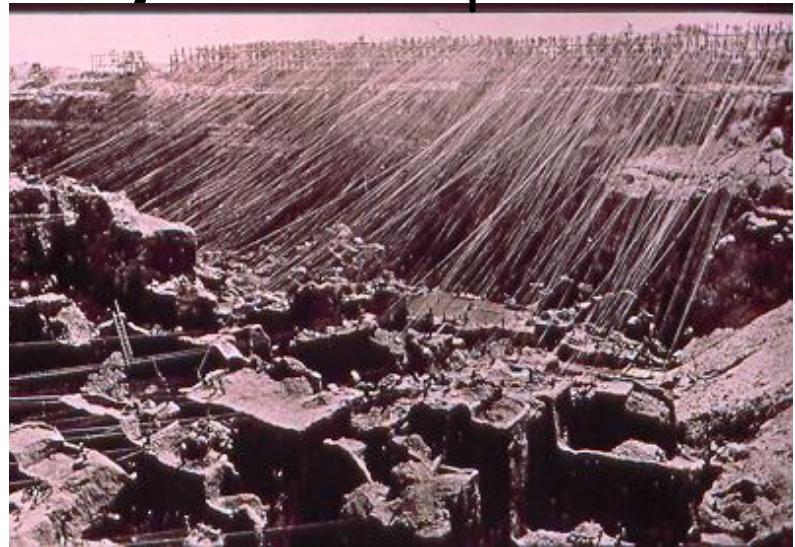


- Diamonds - made of carbon - are the hardest mineral but not the toughest.
- Carbon has two main isotopes ^{12}C and ^{13}C
- Organic carbon in plants fixes ^{12}C
- Inorganic carbon from the mantle has more ^{13}C
- Diamonds fall into two groups i) with primordial mantle ^{13}C ii) with biogenic ^{12}C
- Diamonds with biogenic ^{12}C derived C from organisms on the basaltic ocean floor that was subducted into the mantle, where eclogite and diamonds were formed



Kimberley

April 1874



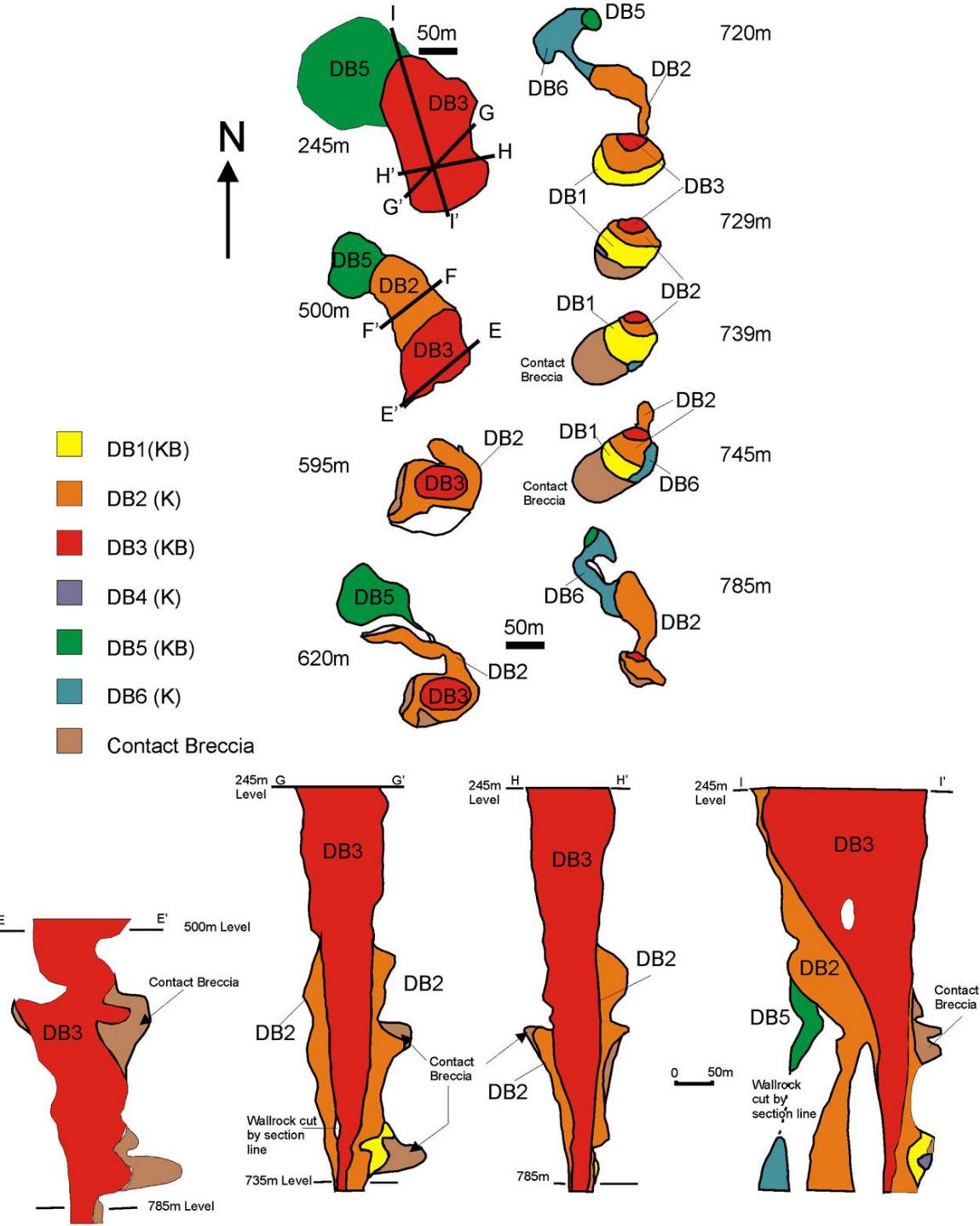
- discovered in 1871, one of the oldest diamond mines in SA
- became de Beers mines in 1888
- Had the mine on care and maintenance since 2007 and built up a stockpile of 500 000 T, estimated to contain 90 000 carats of diamonds
- In 2012 Petra made US\$ 19.8 M from sale of 61 895 carats from 587 065T of rock mined



1895

De Beers pipe, Kimberley

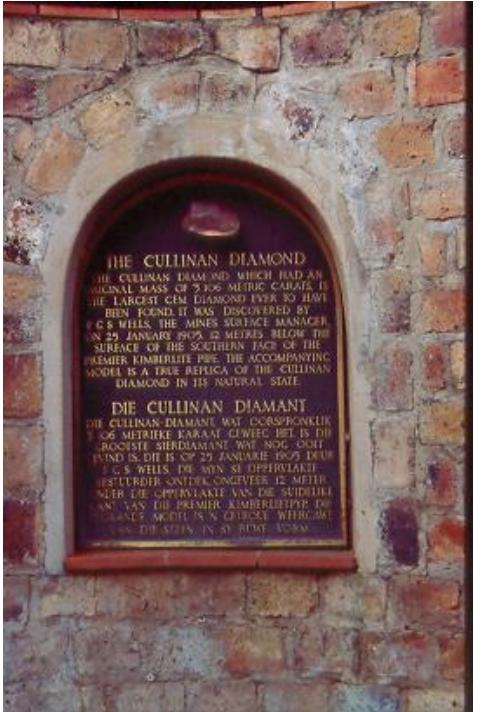
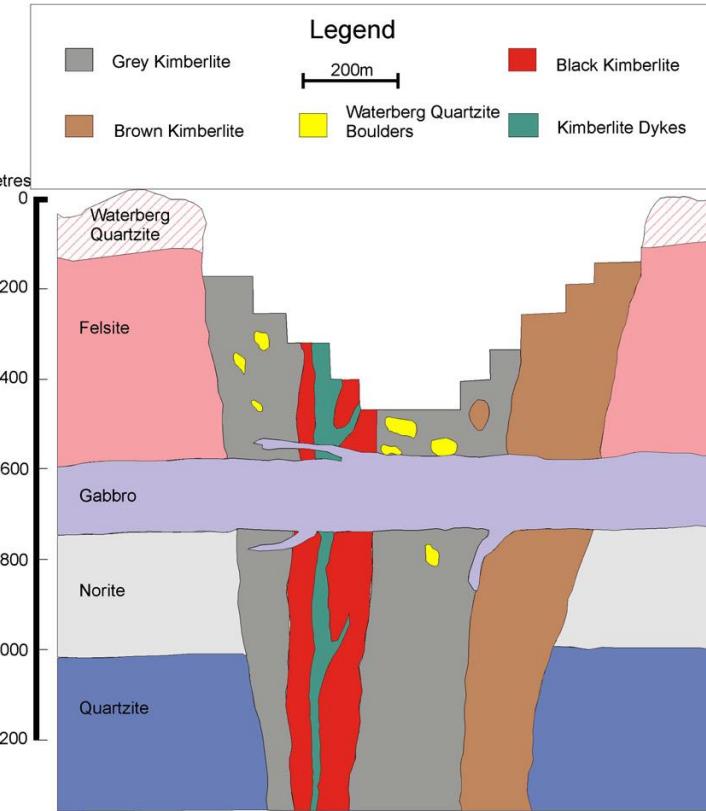
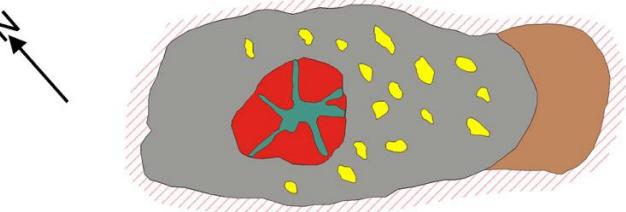
- A number of different kimberlites might use the same conduit
- Not all will be diamondiferous
- Diamonds are divided into P types -derived from peridotite and E-type derived from eclogite
- Most mines are exploiting diatreme although some dykes or 'blows' are economic



After Clement and Skinner, 1979,
1985

Cullinan - Premier pipe

- One of the major pipes in SA
- one of 11 pipes in the area
- unusual as it intruded 1200 Ma ago
- 3 major kimberlite types in pipe
- mining began in 1903; still a major producer



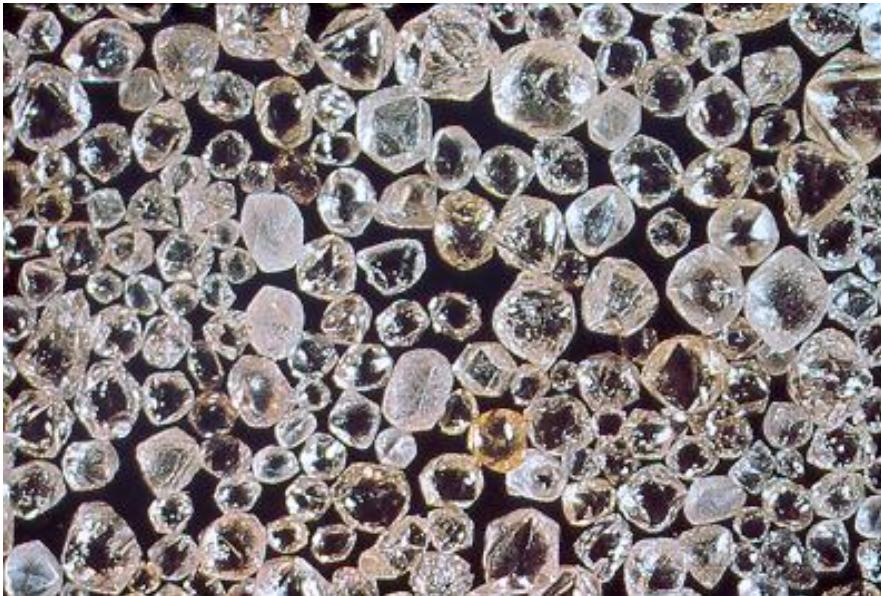
From Bartlett, 1998

- 1905 - produced the 3 106 ct Cullinan diamond which was cut into 9 main stones + numerous smaller stones
- also has produced more diamonds larger than 100 ct than any other mine (>300)
- 20 - 30% are gems, the rest are near gems or industrial
- diamond inclusions have been dated at 1200, 1900 and 3200 Ma - intrusion was 1200 Ma



168ct white diamond found in Sept 09 by Petra Diamonds sold in Nov09 for \$6,28-million

- Typical diamond grades in economic kimberlites are 10 to 100 carats per 100 tonnes
(1 carat = 200 mg or 0.2 of a gram).
- This grade includes both gem quality and industrial stones and the value per carat varies widely between deposits



Oct 2006 - the Lesotho Promise,
603 ct stone is 15th biggest sold for
US\$ 12.37m = R150 m



478ct Light of Letšeng - 20th largest
diamond - sold for US\$ 18.4 m



168ct white
found by
Petra at
Cullinan sold
in Nov 09 for
\$6.28 million

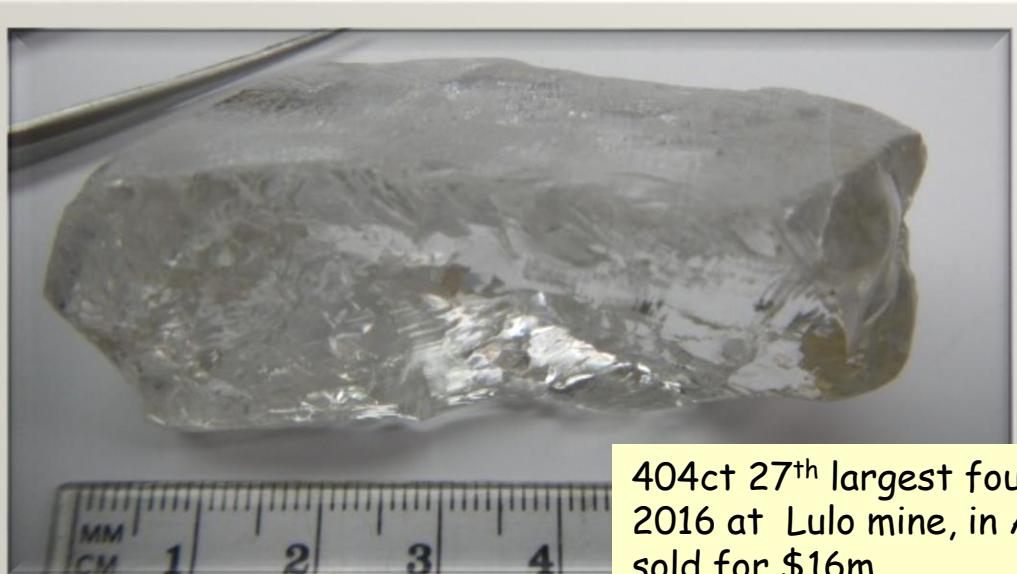


Letseng Legacy - 493ct , found in
2007 18th largest stone - sold for
US\$10



SCIENCEphotOLIBRARY

Cullinan diamond 3106 ct



404ct 27th largest found Feb
2016 at Lulo mine, in Angola
sold for \$16m.



Cullinan diamond found in Jan
1905, cut into 9 major stones,
now in the Crown Jewels

